LARSEN & TOUBRO

Motor Protection Concepts and Type 2 Co-ordination Charts

L&T SWITCHGEAR
SAFE & SURE

About us

Switchgear Factory, Mumbai

Switchgear Factory, Ahmednagar

Larsen & Toubro is a technology-driven company that infuses engineering with imagination. The Company offers a wide range of advanced solutions in the field of Engineering, Construction, Electrical & Automation, Machinery and Information Technology.

L&T Switchgear, a part of the Electrical & Automation business, is India's largest manufacturer of low voltage switchgear, with the scale, sophistication and range to meet global benchmarks. With over five decades of experience in this field, the Company today enjoys a leadership position in the Indian market with a growing international presence.

It offers a complete range of products including powergear, controlgear, industrial automation, building electricals & automation, reactive power management, energy meters, and protective relays. These products conform to Indian and International Standards.

Motor Control solutions

Larsen & Toubro – India's largest manufacturer of low-voltage switchgear has always been in the forefront of motor control solutions.

In the last few years, motor control solutions have seen a paradigm shift. With constantly evolving Industry requirements and technology advancement, there is a great demand for intelligent and automated solutions. Similarly, there is a greater demand for fuseless systems over fused systems.

With our deep understanding of customer needs, we make sure that each and every need is met by our extensive range of switchgear products.

Motor feeders are generally classified into two types: Fuse and Fuseless based on the type of short circuit protection devices used. Fuse systems incorporate fuses while fuseless systems have either molded case circuit breakers (MCCBs) or Motor Protection circuit breakers (MPCBs).

The MCCBs are available for various current ratings and KA levels depending on the application. This offers you the flexibility of making the most apt selection as per your application. We have DM and D-Sine-M range of MCCBs which are exclusively designed for motor protection.

MOG motor protection circuit breakers offer the advantage of having both overload and short circuit protection in a single compact unit. This solution is cost effective and ensures savings in panel space.

The other major parts of any motor feeder are the contactors and relays. Contactors are the predominant switching devices with a high mechanical and electrical life. Overload relays offer protection against overload and single phasing and can be directly mounted onto the contactors. This makes the motor feeder extremely compact and modular.

We offer an extensive range of MO and MNX contactors complemented by RTO and MN relays respectively.

L&T also offers range of microcontroller based Motor protection relays to cater to various customer requirements. MPR300 - a Mini Motor protection relay with inbuilt CT's is an economical solution for protection of Motors up to 50kW. MPR300 provides Overload, Earth fault, Locked rotor, Phase failure, Phase sequence reversal, phase unbalance and under current protection. Our communicable Motor protection and control relay - MCOMP offers complete solution for Intelligent MCC's.

Thus, L&T's extensive range of switchgear products caters to all your motor protection & control needs.

The following sections take you trough concepts of motor starting and motor protection solutions. In the further sections, Type-2 coordination selection charts are provided for making the right component selections. The main topics discussed in the following sections are,

- Types of motor starting
- Selection of Protection Devices for Motor Feeders and Type 2 Co-ordination
- Co-ordination for Energy Efficient Motors
- Co-ordination of Contactors & Overload Relays with MCBs
- Type 2 selection charts

Types of Motor Starting

The most common method of motor starting is either Direct On Line (DOL) or Star - Delta. DOL starting is simple direct switching of a motor, however it leads to a high starting current. Star - Delta method is adopted in the motor feeders where high starting current is not acceptable.

DOL Starting

While DOL starting method is simple & most commonly used, care has to be taken while selecting the SCPD & relay. The possibility of high current peak & higher starting time during starting must be kept in mind. This is especially important while choosing MCCB & MPCB as SCPD as these device can sense current peaks & may trip. Hence it is recommended to select MCCB & MPCB with magnetic threshold of at least 12 times of motor full load current for all standard motors & at least 14 times of full load current for high efficiency motors.

Star - Delta Starting

Star Delta starting method is popularly used to reduce the motor starting current. For Star-Delta motor feeders, the motor winding is connected in star. When it reaches a certain speed the motor winding connection is changed to delta.

Star Delta Starting can be of two types:

Open Transition

Open transition star delta starting is preferred in majority of the motor starting applications. In open transition starting there is a momentary loss of supply to the motor when the changeover from star to delta takes place. When the ON button is pressed, the star and main contactors get picked and the motor is connected in star configuration. As a result a reduced voltage ($VL/\sqrt{3}$) is applied across motor windings. The motor continues to run in star connection for a period set in the star delta timer. After the time delay, star contactor drops off and delta contactor picks up causing the motor to get connected in delta. There is a pause time of the order 50 - 80 msec configured in every star delta timer. This is to ensure that delta contactor picks up only after star contactor has fully dropped to prevent the eventuality of a short circuit. When this changeover takes place, the motor sees a zero voltage across its terminals momentarily. During this time the rotating magnetic field across the stator reduces to zero. However the rotor is still spinning and has a magnetic field. This spinning action of the rotor causes a voltage to be induced in the stator determined by the speed of the rotor. This induced voltage across the stator is called the back EMF.

When the motor is now connected in delta full line voltage appears across its terminals. The difference between the back emf and supply voltage causes a high transient current and corresponding high transient torque. Hence the motor experiences a jerk. The magnitude of the transient current depends on the phase relationship between the back EMF and supply voltage at the time of closure. This current peak may reach a value of about 18In and a corresponding mechanical jerk, which can be damaging to some critical processes. To avoid this closed transition starting is used in such cases.

Close Transition

Close transition starting is used to reduce the high switching transients developed in the formerly discussed open transition starting and thus avoiding mechanical jerks. In close transition starter, a smooth changeover from star to delta takes place without the temporary loss of supply to motor. Thus even during the changeover from star to delta the motor continues to remain connected to the supply thus eliminating the switching transients. This is brought about by employing a fourth contactor along with a set of resistors. When the star contactor is opened, supply is maintained through the motor terminals via the resistors. The resistors are then shorted by the delta contactor when it closes. Let us understand the working with the help of a circuit diagram.

Advantages and Disadvantages of Closed Transition starters,

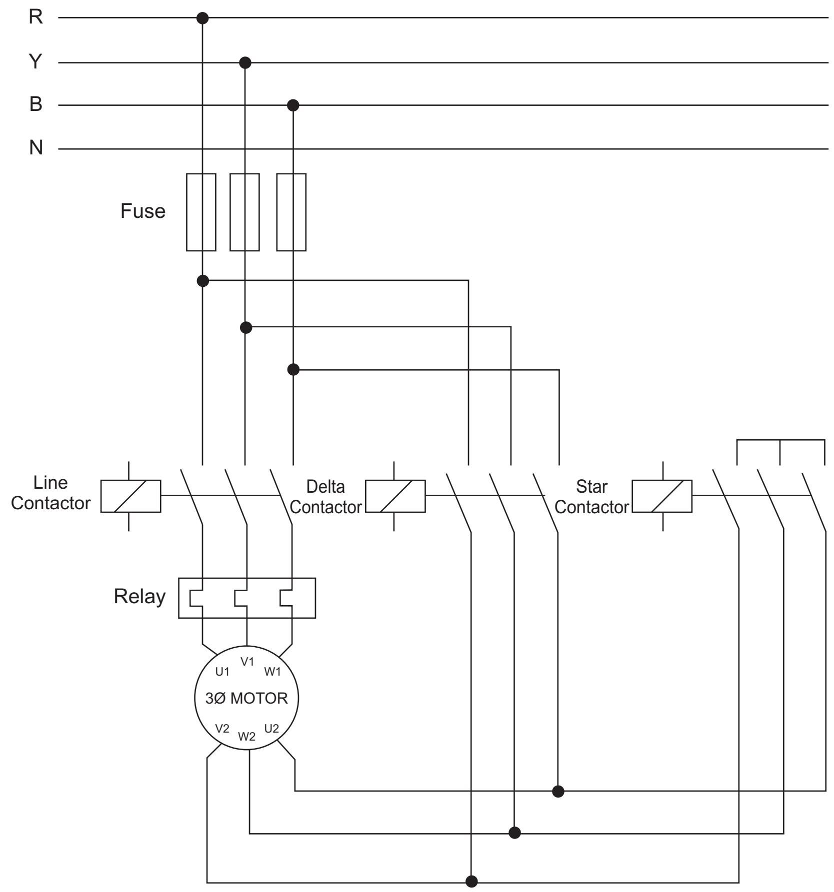
Advantages

1) Operation is simple and rugged.
2) Transition Peak is reduced to 1.5 times full load current instead of 18 times in open transition.
3) The sudden jerk the motor experiences in open transition, while closing the delta contactor is avoided.

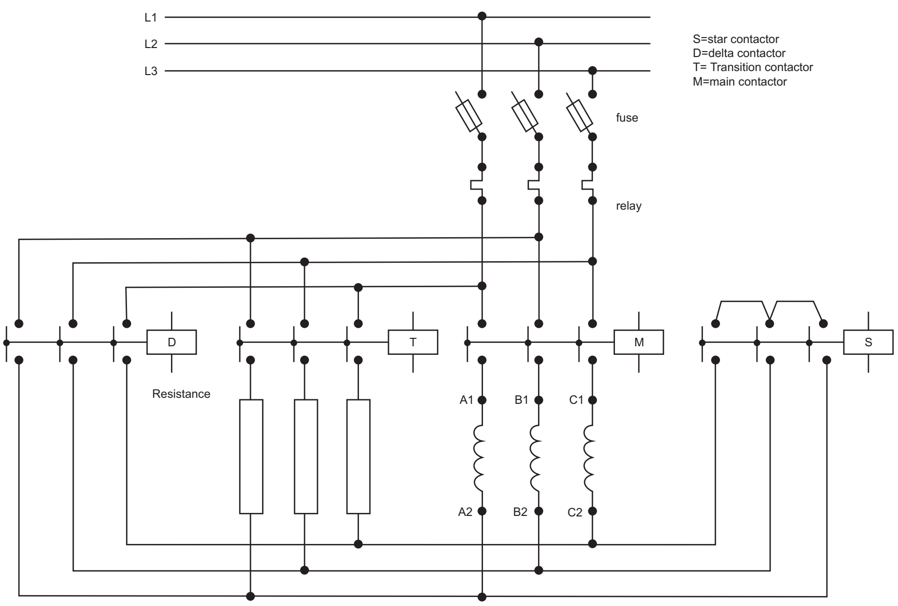
Disadvantages

1) More expensive.
2) Starter can be bulkier.

Thus open transition method is used for most of the applications owing to lesser cost. Closed transition starting is preferred only in critical applications where a smooth changeover from star to delta is required without the momentary jerk.



Circuit diagram of a typical open transition Star Delta (SD) motor starter feeder.



Circuit diagram of a typical close transition Star Delta (SD) motor starter feeder.

Selection of Protection Devices for Motor Feeder

Introduction

Motors are the backbone of any industry and their use is also rapidly increasing in commercial establishments. Protection of motor, hence becomes important to keep these processes functioning safely and without any interruption.

The main purpose of motor protection system is to prevent excessive temperature built up in the windings because of over-current and short-circuit current. Following are the reasons for over-current.

- Overloading
- Single Phasing
- Voltage Imbalance

Studies show that about 40% of the motor failures are due to electrical faults like over current, single phasing & short circuit. Hence it is extremely important to select effective motor protection devices to safeguard motors against any of the above faults, that will make motor windings to exceed safe working temperature. More importantly, the protection devices should be co-ordinated.

Thermal Overload Relay

Thermal overload relay should protect the motor against single phasing and overloading or blocked rotor condition. At the same time, it should permit starting of the motor. In other words, it should withstand starting current for a duration equal to the starting time of the motor.
IEC 60947-4-1 and IS/IEC 60947-4-1 has facilitated selection of a relay by defining a 'Trip Class'.

Trip classes are mentioned in table 1. A relay of appropriate trip class can be selected by comparing 'locked rotor current withstand time' for the motor with maximum trip time. For example, for a motor with 'locked rotor current withstand time' of 15 seconds, the relay should have trip time less than 15 seconds at a current equal to locked rotor current. Hence, with reference to Table 1, a relay of 10A trip class will provide adequate protection.

Table 1: Trip Class for Thermal Overload Relays

Trip Class	Tripping Time, Tp, Seconds*
10A	$2 < Tp \leq 10$
10	$4 < Tp \leq 10$
20	$6 < Tp \leq 20$
30	$9 < Tp \leq 30$

* at 7.2 times the relay setting

New generation of thermal overload relays incorporating 'differential mechanism' provide excellent protection against phase unbalance and phase failures even when motor is not running at full load. Unbalanced voltages result in high unequal currents in stator windings and consequently higher temperature rise. Though balanced voltages are preferred, in some applications, voltage unbalance is unavoidable and some derating might be necessary. Where a motor is derated, selection of overload relay should take into account the derating factor.

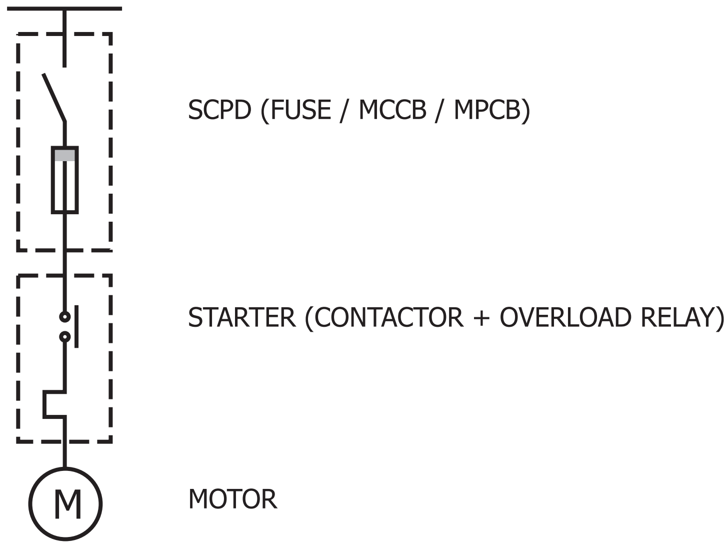


Fig. 1

Single line diagram of a typical Direct-on-line (DOL) motor starter feeder.

Short Circuit Protective Devices (SCPD)

The current trends in Motor feeder protection are,

- Fused protection with S-D-F
- Fuseless protection with MCCB and MPCB

While these devices are generally fast in clearing S.C. faults, they do take finite time to operate. By the time SCPD interrupts short circuit current, certain amount of fault energy passes through the protected circuit. All the downstream devices and cables in the protected circuit are subjected to stresses corresponding to this energy.

The two important parameters which indicate the extent of stresses generated by short circuits are 'I^2t let through' and 'cut-off current'. These are explained in Fig. 3. 'I^2t let through' signifies thermal stresses. 'Cut-off current (Ic)' is indicative of electro-dynamic stresses that various devices and links / cables will have to withstand. Lower 'I^2t let through' and 'cut-off current' indicate a more efficient SCPD and hence better short circuit protection.

- S-D-F, which incorporates H.R.C fuses, is the most efficient and popular in the industry. S-D-F, like conventional fuse-switch units, is capable of switching and protecting electrical circuits. In addition they have minimum let through energy & cut off current offering the most economical protection package. These are also suitable for isolating down stream equipment

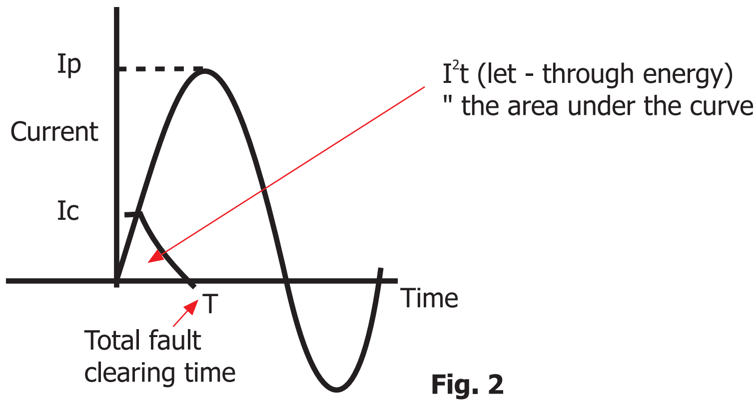


Fig. 2

- MCCB was primarily used for protection of distribution circuits. However, with the development of current limiting MCCBs, it has become possible to employ MCCBs in motor feeders also. With the availability of various accessories, MCCB as SCPD offers several advantages like low downtime & enhanced flexibility. However the let through energy & cut off current of MCCB is still higher compared to H.R.C. Fuses
- Motor protection circuit breakers (MPCBs) combine short circuit and overload protection in a single compact unit. MPCB can be used in two ways .Firstly, it can be used for directly switching of a motor. This is very cost effective. However downside is that electrical life of MPCB is limited compared to that of a contactor. Moreover, a separate undervoltage protection is required. Alternately, MPCB can also be used along with a contactor. Since, MPCB combines thermal as well as short circuit protection, it will trip and interrupt even small overloads (which otherwise could be interrupted by a relay) and contactor will be used for switching the load

Co-ordination of Thermal Overload Relay & SCPD

What is Co-ordination?

Co-ordination means matching the characteristics of SCPD and down stream equipment to ensure that the let-through energy and peak cut-off current do not rise above the levels that the circuit can withstand.

IEC / IS / EN specifications require that thermal overload relays and SCPD are co-ordinated to ensure that they operate satisfactorily under all load and fault conditions. Following two aspects need to be considered to achieve proper co-ordination:

- Discrimination between thermal overload relay and SCPD
- Adequacy of short circuit protection

Discrimination

To understand various considerations for proper co-ordination, time-current characteristics of thermal overload relay (curve B), H.R.C. fuse (curve C), MCCB with only instantaneous release (curve D) and MPCB (curve E) are superimposed on motor starting characteristics (curve A) in Fig. 3b, 4b and 5b. Intersection of characteristics of thermal overload relay and Fuse / MCCB is termed as 'cross-over point' and corresponding current as 'cross-over current' Ico.

Following points are to be ensured while selecting components to have properly co-ordinated motor protection:

- Contactor rating (AC-3) should be more than or equal to motor full load current (if application is AC-3 duty)
- Thermal overload relay of appropriate 'Trip Class' is selected. Time current characteristics of the relay should remain above motor starting characteristics as shown in Fig. 3b and 4b
- For fault currents lower than 'cross-over current Ico', relay will respond faster than SCPD and hence contactor will interrupt the fault current. Fault currents higher than Ico will be interrupted by SCPD. Hence, rating of contactor is so chosen that Ico is less than rated breaking capacity of the contactor
- Relay and contactor should be able to withstand Ico for a duration equal to trip time of the relay. IEC / IS / EN standards require that the contactor should be able to withstand at least current equal to 8 times AC-3 rating (6 times for ratings higher than 630A) for 10 seconds
- While using MCCB or MPCB, attention needs to be given to motor peak starting current. To avoid nuisance tripping of MCCB/MPCB during starting, instantaneous release is chosen as 13 times the full load current of the motor. This thumb rule assumes motor starting current equal to 6 times full load current

The corresponding co-ordination curves for MCCB and MPCB are shown in Fig. 4b and 5b.

- In case of high efficiency motors, starting currents could be about 8 times full load current. For such application, MCCB rating need to be selected such that instantaneous release setting is higher than 12 (about 14) times full load current to avoid nuisance tripping during starting
- Similarly, while using MCCB/MPCB as a SCPD for Star-Delta starter, consideration needs to be given to peak current associated with change over from Star to Delta. Instantaneous release of MPCB is normally set at 13 times the rating. Hence, possibility of nuisance tripping needs to be considered while using MPCB for protection of high efficiency motors or for Star Delta starter

Type 1 and Type 2 Co-ordination in Motor Feeders

Standards like IEC: 60947-4-1 and IS/IEC: 60947-4-1 specify motor protection requirements for selection of switching & protection device for motor feeders. Since there are more than one switching & protection device, it is necessary to co-ordinate the selection of components for a motor feeder. This is to be done keeping in mind the capabilities of the individual components. Such a co-ordinated selection will firstly, ensure safety to the user & secondly, provide the expected performance & life of the feeder components.

Selection of components involves co-ordination of characteristics of various devices i.e. of the overload relay & of short circuit protection device of the motor feeder.
As per the standard two types of co-ordination are permissible, Type "1" and Type "2".

Type "1" co-ordination requires that under short-circuit conditions, the contactor or the starter shall cause no danger to persons or installation. The motor feeder may not be suitable for further service without repair and replacement of parts.

Type "2" co-ordination requires that under short-circuit conditions, the contactor or the starter shall cause no danger to persons or installation and shall be suitable for further use. However contact welding is recognized. Also the time-current characteristics of the over load protection device should not change. This in other words means safety, low down time and continued protection.

Recommended combination needs to be proven through short-circuit tests at
- Prospective current "r"
- Conditional short-circuit current "q"

Test at Prospective current "r" is done to verify the performance under fault conditions practically possible at the motor feeder end. These faults are normally associated with the motor and the associated feeder. Prospective current "r" is specified according to the rated operational current (Ie, AC-3) of the feeder. If the motor feeder is not specified according to utilization category AC-3, the prospective current "r" shall correspond to the highest rated operational current for any utilization category claimed by the manufacturer. The values are mentioned below.

Table 2: Short Circuit Performance: 'r' Current

Rated operational current Ie (AC-3) A	Prospective current "r" kA
0 Ie <= 16	1
16 < Ie <= 63	3
63 < Ie <= 125	5
125 < Ie <= 315	10
315 < Ie <= 630	18
630 < Ie <= 1000	30
1000 < Ie <= 1600	42
1600 < Ie	Subjected to agreement between manufacturer and user

Test at Conditional short-circuit current Iq is carried out to verify the performance under system level faults. Iq is declared by the manufacturer. This is the maximum fault current that the feeder can withstand. Generally the declared value of Iq is 50 kA.

Problems due to an improperly co-ordinated system

An improperly co-ordinated system can lead to,
- High electro-dynamic force (magnetic force proportional to I_{peak})
- Nuisance tripping of / operation of SCPD under small overloads leading to reduced life of SCPD
- Nuisance tripping of SCPD during motor starting (DOL)
- Nuisance tripping of SCPD during transient conditions like open transition starting of a Star Delta starter

Typical DOL Motor Feeder with S-D-F

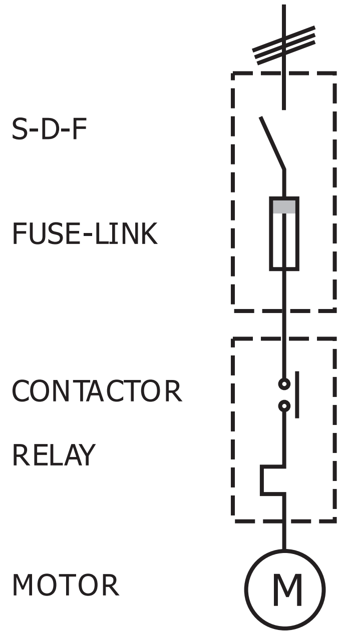


Fig. 3a

Co-ordination with S-D-F

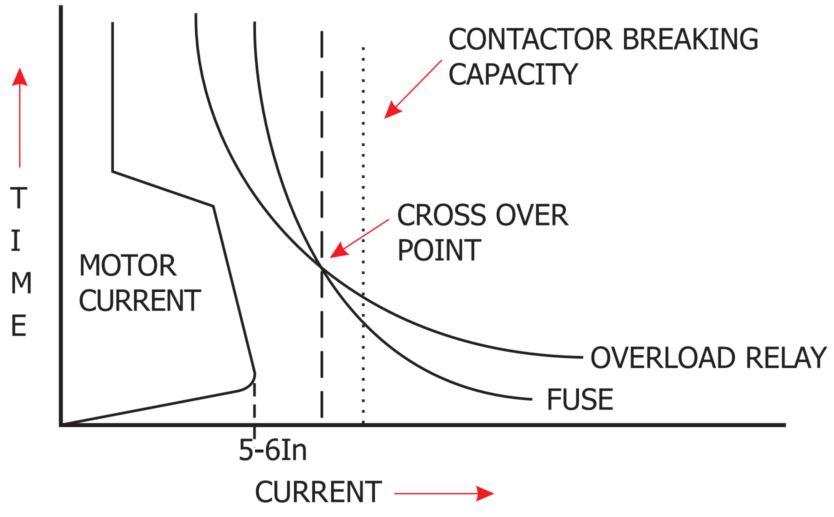


Fig. 3b

Typical DOL Motor Feeder with MCCB

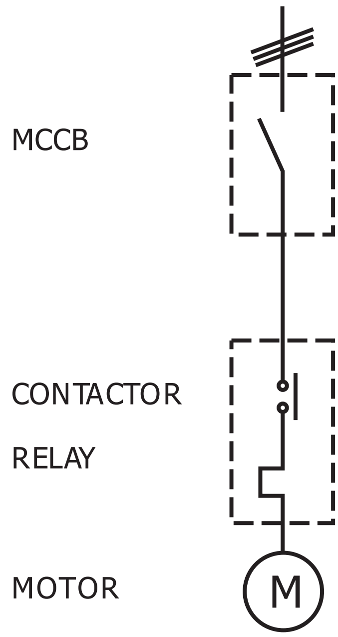


Fig. 4a

Co-ordination with MCCB

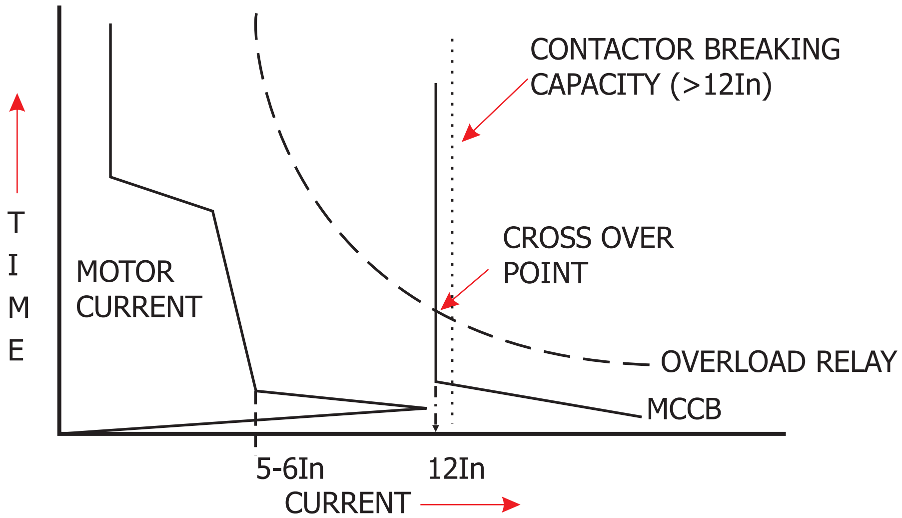


Fig. 4b

Typical DOL Motor Feeder with MPCB

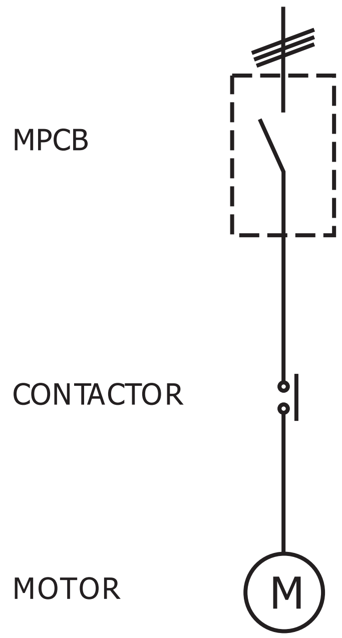


Fig. 5a

Co-ordination with MPCB

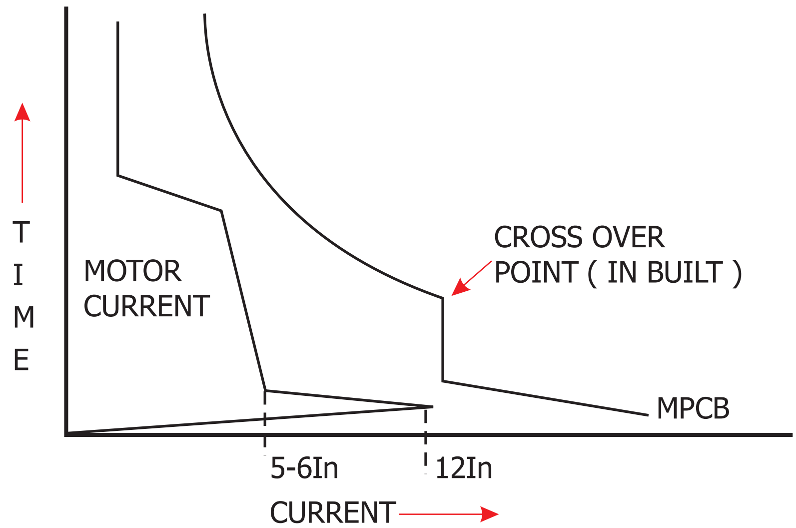


Fig. 5b

Co-ordination for Energy Efficient Motors

Energy Efficient Motors and corresponding modifications in Type '2' chart

Introduction

In industry, the electric motor applications consume about 30% to 40% of the generated electrical energy worldwide. According to the findings of the International Energy Agency (IEA) Motor Workshop, electric motors with improved efficiency in combination with frequency converters can save up to 7% of the total worldwide electrical energy. One quarter to one third of these savings come from the improved efficiency of motor.

As per motor regulation 640/2009, the European Economic Area (EEA) has banned IE1 (low efficiency) motors with effect from 16 June 2011. Only energy efficient (IE2 and IE3) motors are approved to sell. However, the direct export of IE1 motors to countries outside the EEA is allowed by the act.

Standard on motor efficiency

IEC 60034-30:2008 defines the new efficiency classes for motors. The efficiency levels defined in IEC 60034-30:2008 are based on test methods for determining losses and efficiency specified in IEC 60034-2-1: 2007.

IEC 60034-30:2008 defines three IE (International Efficiency) classes of single-speed, three phase, 50Hz and 60 Hz, cage induction motors.

- IE1: Standard efficiency (Efficiency level based on EFF2)
- IE2: High efficiency (Efficiency level based on EFF1)
- IE3: Premium efficiency (Efficiency level with losses about 15% to 20% lower compare to IE2)

The standard also introduces IE4 (Super Premium Efficiency), a future level above IE3. However, the efficiency values for IE4 motors are not mentioned in the standard.

The standard IS 12615: 2011 is in line with standard IEC 60034-30: 2008. The change in nomenclature from EFF to IE is yet to be implemented in Indian manufacturer.

The standard IS 12615: 2011 has also mentioned the value of maximum full load current for all the efficiency classes. The efficiencies of the different classes as per IS12615: 2011 is mentioned below.

Efficiency comparison of 4 pole motors

Table 2 Values of Performance Characteristics of 4 Pole Energy Efficient Induction Motors (Class 1.2, 1.3, 4.3, 8, 14.1, 14.4 and 17.1)

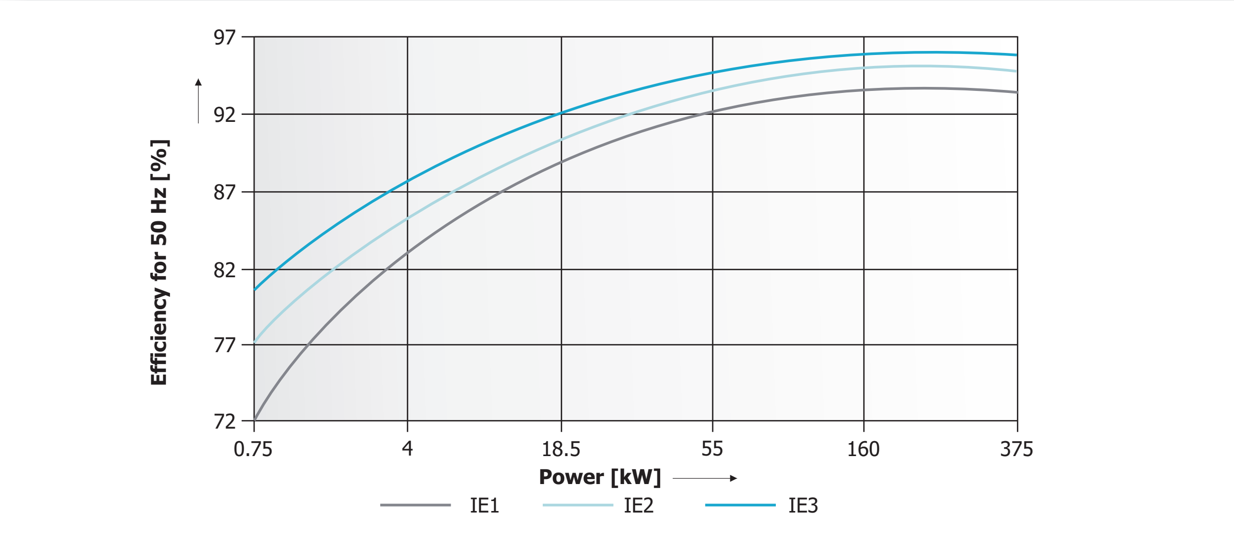
IS 12615 : 2011

Sr. No.	Rated output	Frame Size	Full Load Speed	Full Load Current	Breakaway Torque in Terms of Full Load Torque	Breakaway Current in Terms of Full Load Current (Equal of Below)			Nominal Efficiency		
			Min	Max	Min	IE1	IE2	IE3	IE1	IE2	IE3
	kW		Rev/min	A	Percent	Percent	Percent	Percent	Percent	Percent	Percent
(1)	(2)	(3)	(4)	(5)	(6)	(7)	(8)	(9)	(10)	(11)	(12)
1	0.37	71	1330	1.4	170	550	600	650	65.1	70.1	73.0
2	0.55	80	1340	1.7	170	550	600	650	69.1	75.1	78.0
3	0.75	80	1360	2.2	170	550	600	650	72.1	79.6	82.5
4	1.1	90S	1370	2.9	170	550	600	650	75.0	81.4	84.1
5	1.5	90L	1380	3.8	170	550	600	650	77.2	82.8	85.3
6	2.2	100L	1390	5.1	170	650	700	750	79.7	84.3	86.7
7	3.7	112M	1410	8.1	160	650	700	750	82.7	86.3	88.4
8	5.5	132S	1420	11.4	160	650	700	750	84.7	87.7	89.6
9	7.5	132M	1430	15.4	160	650	700	750	86.0	88.7	90.4
10	11.0	160M	1440	22.0	160	650	700	750	87.6	89.8	91.4
11	15.0	160L	1440	30.0	160	650	700	750	88.7	90.6	92.1
12	18.5	180M	1440	36.0	160	650	700	750	89.3	91.2	92.6
13	22.0	180L	1440	43.0	160	650	700	750	89.9	91.6	93.0
14	30.0	200L	1450	56.0	160	650	700	750	90.7	92.3	93.6
15	37.0	225S	1450	69.0	160	650	700	750	91.2	92.7	93.9
16	45.0	225M	1460	84.0	160	650	700	750	91.7	93.1	94.2
17	55.0	250M	1460	99.0	160	650	700	750	92.1	93.5	94.6
18	75.0	280S	1470	134.0	160	650	700	770	92.7	94.0	95.0
19	90.0	280M	1470	164.0	160	650	700	770	93.0	94.2	95.2
20	110.0	315S	1480	204.0	160	650	700	770	93.3	94.5	95.4
21	125.0	315M	1480	234.0	160	650	700	770	93.4	94.6	95.5
22	132.0	315M[1)]	1480	247.0	160	650	700	770	93.5	94.7	95.6
23	160.0	315L[1)]	1480	288.0	160	650	700	770	93.8	94.9	95.8
24	200.0	As per manufacturer catalogue	1480	348.0	160	650	700	770	94.0	95.1	96.0
25	250.0		1480	435.0	160	650	700	770	94.0	95.1	96.0
26	315.0		1480	548.0	160	650	700	770	94.0	95.1	96.0
27	355.0		1480	618.0	160	650	700	770	94.0	95.1	96.0
28	375.0		1480	653.0	160	650	700	770	94.0	95.1	96.0

Notes:

1. Output to frame size relation is maintained in accordance with IS 1231 for all motors except those marked as[1)], where in the frame size indicated is 'preferred size'.
2. The performance value given in this table for 0.37kW and 0.55kW are under consideration and subject to review.

Graphical comparison of the efficiency classes motors



Efficiency and losses

The efficiency of a motor is defined as the ratio of output (mechanical) power to input (electrical) power. The efficiency of a motor is determined by the losses that can be reduced only by changes in motor design. Following are the typical motor losses.

1. Stator and Rotor I^2R Losses.
2. Core Losses.
3. Friction and Winding Losses.
4. Additional Load Losses (P_{LL}; It is that portion of losses in a machine not accounted for by the sum of friction and windage, stator I^2R loss, rotor I^2R loss and core loss).

Given below is the typical summary of losses distribution in a motor.

Type of Loss	% Contribution in Total Loss
Stator I2R Losses	37
Rotor I2R Losses	18
Core Losses	20
Friction and Windage Losses	09
Additional Load Losses	16

Methods used to achieve higher efficiencies

1. Reduction in Stator I^2R Losses: The Stator I^2R Loss is a function of stator current flowing through stator winding and the stator winding resistance. The resistance is given by following formula.

$$R = \frac{1.654qN^2L}{10^6C}$$

R = Resistance in ohm

q = No. of phases

N = Turns in series per phase

L = Mean length of turn in meter

C = Total cross section of copper in all the slots (in all phases) in m^2

The suitable selection of copper conductor size will reduce the resistance of the stator winding.

2. Reduction in Core Losses: The Core Losses consist of hysteresis and eddy current losses in the stator. Eddy current losses are generated by circulating current within the core steel laminations. It is given by following formula.

$$Wc = \frac{Ke * f2 * t2 * B^2max \text{ Watts per m3}}{p}$$

Wc = Eddy current loss

Ke = Proportionality constant

f = Frequency

t = Thickness

Bmax = Maximum flux density in Weber per m^2

p = Resistivity

From the above formula, it is clear that the eddy current loss can be reduced by reducing the thickness of the core steel lamination suitably.

The hysteresis losses are a function of flux density which can be reduced by suitable increase in the core length of stator and rotor.

Impact of reduction in losses on motor current

The increase in efficiency does not affect the full load current of the motor much. However, the starting current in case of high efficiency motor is more than that of standard motors.

The equations for full load current and starting currents are mentioned below.

$$\text{Stator current} = \left| \frac{V}{Z} \right|$$

$$Z = \frac{jXm\ (R2/S + jX2)}{R2/S + j\ (Xm + X2)} + R1 + jX1$$

Where: R = Resistance, X = inductance, S = Slip of the motor,
suffix 1: stator, suffix 2: rotor

During starting period S = 1

$$I_{start} = \left| \frac{V}{R1 + jX1} \right|$$

As mentioned above, in high efficiency motors R1 is reduced to reduce the stator lose and improve the efficiency. This increases the starting current of the energy efficient motors as compare to standard motors.
At full load S = 0

$$Ifl = \frac{V}{Zfl + R1 + jX1}$$

Where,

$$Zfl = \frac{jXm\ (R2 + jX2)}{R2 + j\ (Xm + X2)}$$

At full load speed, Zfl >>>> (R1+jX1)

Hence, the factor R1 being a smallest factor which contributes very less to the full load current, a small reduction in R1 does not affects the full load current much.

Most of the manufacturers claim the FLC and starting current of their motors. The motor efficiency values as claimed by ABB are mentioned in Annex 1.

As a result of the modifications to improve performance, the costs of energy-efficient motors are about 15% to 20% higher than those of standard motors. The higher cost is often being paid back rapidly in few years due to saving in operation of cost.

Conclusion:

1. As mentioned above, there is no change in FLC of the IE1 and IE2 motors. The relay range required for overload protection will remain unchanged in case of energy efficient (IE2) motors with respect to standard (IE1) motor.

2. The starting current for energy efficient (IE2) motors is 7In (As per IS12615: 2011). Where as the cross over point considered for existing back up fuse selection is between 7.5In to 10In. Hence there will be no change in type 2 chart with fuse protection for energy efficient (IE2) motors with respect to standard (Ie1) motors.

3. The starting current of IE2 motors are more than IE1 motors which can result in nuisance tripping of the MCCB/MPCB. To avoid the nuisance tripping, there will be changes in selection of MCCB/MPCB with respect to existing type '2' co-ordination selection chart of standard motors.

4. In selection of the MCCB/MPCB, it is normal practice to take starting current 12 times the full load current. For energy efficient motors the starting current should be taken as 16 times the full load current. This will avoid the nuisance tripping of the circuit breaker.

5. In star delta type of the motors starting, during change over from star to delta contactor high inrush current flows through the system. This current usually appears 18 - 20 times the full load current. The current is given by formula mentioned below.

$$Ip = \frac{[240 \text{ (voltage at star)} + 415 \text{ (voltage at delta)}] \times 12In \text{ (normal starting current)}}{415}$$

$$Ip = 18In \text{ approx}$$

Where,

Ip = Peak current

In = Line current

Hence, for energy efficient motors as starting current is 16 times FLC the peak current during star to delta change over will be 25 times the full load current. However, this peak current lasts only for few milliseconds.

Types of MCBs

Classes MCBs and their magnetic settings are as follows:

Curve Type	Magnetic Setting (Multiples of In)
B	3 - 5 times
C	5 - 10 times
D	10 - 20 times

'C' MCBs are popularly used for Motor protection applications

Problem while using an MCB for Motor protection

Unlike a fuse unit, MCB is a peak sensing device. While providing SC protection to the motor it is imperative that the MCB does not trip on the starting transients of the motor. This care has to be taken while selecting the rating of the MCB. These transients are usually of the tune of 12 times the full load current. Now suppose a C curve MCB is selected, in order to ensure it does not trip during the starting of the motor, 12 times the motor full load current should be lesser than 5 times the MCB's nominal current.

For eg: For a motor having a full load current of 6A, 12*6 = 72A, A
C curve MCB of rating = 72/5
= 14.5, i.e. 15A will have to be selected,

Select a 6A AC-3 rated contactor and a relay having a range of 4 - 6A

Suppose a fault occurs and the motor starts drawing a current of 60A, the MCB will not trip as 60A is lesser than 15*5 = 75A. As a result, the overload relay will have to give a trip signal to the contactor to break this current.

The IEC standard specifies the breaking capacity of a contactor to be 8 times its AC-3 rating. 60A is greater than 8*6 = 48A as a result the contactor will get damaged. This problem can be rectified by de-rating the contactor.

The second more serious problem can be described by considering the below case:

Consider a 0.16 hp motor with a full load current of 0.45A. The initial starting current will be around 5.4A. As in the earlier case a C curve MCB of 2A will have to be selected. With proper derating, a 18A Contactor is selected with a relay having rating of 0.3 - 0.5A.

Now in this case, the crossover between the relay and the MCB will take place at 5*2 = 10A which is 20 times the upper limit of the relay. This will cause permanent damage to the relay. There is no solution to this problem as de-rating a relay is not possible.

This is Type 1 Co-ordination and not Type 2

Suppose a D curve MCB is selected, then for the above case, a 72/10 = 7.2A i.e. an 8A MCB will have to be selected. Now the MCB has to trip for currents between 10-20 times its nominal current. For the worst case in which the MCB trips at 20 times (i.e. 160A), for a fault current of 140A, the overload relay will have to give a tripping command to the MCB and there will be similar consequences as in the previous case.

Thus in conclusion; while selecting an MCB for motor protection which may be a cost effective solution, one must be fully aware of the possible damages that might be caused to the contactor and overload relay.

We recommend that if a customer wants fuseless protection for a feeder, MPCB be used,

Caution while using MPCB in Star Delta Motor Feeder

In case of open transition star-delta starting (most common practice), it's an established fact that the transient current peaks during change-over from star to delta are in the order of 18 times the line current (In). As the maximum magnetic threshold of a MPCB is 13In and as it is a current peak sensing device, such conditions will definitely lead to nuisance tripping of MPCBs during change-over from star to delta mode. Both the above facts i.e. 18 times transient peak and nuisance tripping of MPCB have been verified through in-house tests as well.

Hence, to avoid nuisance tripping, it is technically correct to increase the MPCB rating for star/delta starting so that the ratio of instantaneous release setting to the motor full load current is at least 18. However, this will lead to loss in thermal overload protection offered by the MPCB (as the MPCB rating will be higher than the full load current of the motor). This aspect can be addressed by providing an additional thermal overload relay in the phase circuit.

Summarizing

Effective motor protection should protect motor and the associated feeder against any overcurrent including short circuit current. More and more users demand Type '2' co-ordination because it helps to ensure a safe working environment. In view of down times and maintenance costs, though Type '2' co-ordination has higher initial costs, in the long term it will prove economical.

A manufacturer having all the products in its product portfolio is better placed to recommend the combinations for proper Type '2' co-ordination.

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Type - 2 Selection Charts

Motor Type	Feeder	SCPD	SCPD Type	Contactor	Relay	Page No.
IE1/IE2	DOL	Fuse	FNX-SDF	MNX	MN	23
IE1/IE2	DOL	Fuse	FNX-SDF	MNX	RTX	24
IE1/IE2	DOL	Fuse	FNX-SDF	MO	RTO	25
IE1/IE2	Star-Delta	Fuse	FNX-SDF	MNX	MN	26
IE1/IE2	Star-Delta	Fuse	FNX-SDF	MNX	RTX	27
IE1/IE2	Star-Delta	Fuse	FNX-SDF	MO	RTO	28
IE1	DOL	Fuseless	DM MCCB	MNX	MN	29
IE1	DOL	Fuseless	DM MCCB	MNX	RTX	30
IE1	DOL	Fuseless	DM MCCB	MO	RTO	31
IE1	DOL	Fuseless	DN MCCB	MNX	MN	32
IE1	DOL	Fuseless	MOG MPCB	MNX	-	33
IE1	DOL	Fuseless	MOG MPCB	MO	-	34
IE1	Star-Delta	Fuseless	DM MCCB	MNX	MN	35
IE1	Star-Delta	Fuseless	DN MCCB	MNX	MN	36
IE1	Star-Delta	Fuseless	MOG MPCB	MNX	MN	37
IE2	DOL	Fuseless	DM MCCB	MNX	MN	38
IE2	DOL	Fuseless	DM MCCB	MNX	RTX	39
IE2	DOL	Fuseless	DM MCCB	MO	RTO	40
IE2	DOL	Fuseless	DN MCCB	MNX	MN	41
IE2	DOL	Fuseless	MOG MPCB	MNX	-	42
IE2	DOL	Fuseless	MOG MPCB	MO	-	43
IE2	Star-Delta	Fuseless	DM MCCB	MNX	MN	44
IE2	Star-Delta	Fuseless	DN MCCB	MNX	MN	45

Note:

1) The Full Load Current (FLC) indicated for 3-phase motors are of 'squirrel-cage Induction motors' at full load. 4 Pole motors are being considered.
2) Contactors / S-D-Fs indicated are of the minimum ratings. Higher rating of contactors and S-D-Fs can be used.
3) Selection chart is for standard 3-phase, squirrel cage motor with average power factor and efficiency.
4) * : Only size '000' fuses to be used with FNX 100 S-D-F.
5) # : Only size '00' fuses should be used with FNX 160 S-D-F.
6) Selection is valid only for complete L&T combinations.
   Compliance to Type '2' co-ordination is not assured in case these combinations are changed to accommodate another brand / rating of products like S-D-F / Fuse etc.
7) All S-D-F ratings are AC-23A as per IS/IEC 60947-3, IEC 60947-3 & EN 60947-3.
8) Selection for motors with longer starting times can be made available on request.
9) All the MCCBs are Instantaneous type only.
10) Efficiency of motors are as per IS 12615: 2011.
    IE1 motor: Standard motors
    IE2 motor: Energy efficient motors

Fuse Protected DOL Starter Feeders - IE1 & IE2 Motors

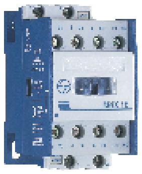
TYPE '2' Co-ordination, Iq=50 kA at 415V, 3Ø, 50 Hz as per IS/IEC 60947-4-1 standard

SCPD Type	Contactor Type	Relay Type
FN/FNX SDF	MNX	MN
		

Sr. No.	Motor Ratings at 3Ø, 415V, 50 Hz			Contactor Type	Overload Relay		Nominal Backup Fuse		S - D - F
	hp	kW	In (A)		Type	Range (A)	Type	Rating (A)	
1	0.16	0.12	0.51	MNX 9	MN 2	0.45 - 0.75	HF	2	FN 32 / FNX 32
2	0.25	0.18	0.6	MNX 9	MN 2	0.45 - 0.75	HF	2	FN 32 / FNX 32
3	0.33	0.25	0.8	MNX 9	MN 2	0.6 - 1.0	HF	2	FN 32 / FNX 32
4	0.5	0.37	1.2	MNX 9	MN 2	0.9 - 1.5	HF	4	FN 32 / FNX 32
5	0.75	0.55	1.5	MNX 9	MN 2	1.4 - 2.3	HF	4	FN 32 / FNX 32
6	1	0.75	2	MNX 9	MN 2	1.4 - 2.3	HF	6	FN 32 / FNX 32
7	1.5	1.1	2.7	MNX 9	MN 2	2.0 - 3.3	HF	8	FN 32 / FNX 32
8	1.75	1.3	3	MNX 9	MN 2	2.0 - 3.3	HF	8	FN 32 / FNX 32
9	2	1.5	3.5	MNX 9	MN 2	3 - 5	HF	10	FN 32 / FNX 32
10	3	2.2	4.92	MNX 9	MN 2	4.5 - 7.5	HF	16	FN 32 / FNX 32
11	4	3	6	MNX 9	MN 2	4.5 - 7.5	HF	16	FN 32 / FNX 32
12	5	3.7	7.5	MNX 9	MN 2	4.5 - 7.5	HF	20	FN 32 / FNX 32
13	5.5	4	8.5	MNX 9	MN 2	6 - 10	HF	20	FN 32 / FNX 32
14	7.5	5.5	11	MNX 12	MN 2	9 - 15	HF	32	FN 32 / FNX 32
15	10	7.5	14.5	MNX 22	MN 2	9 - 15	HF	40	FN 63 / FNX 63
16	12.5	9.3	17.3	MNX 25	MN 2	14 - 23	HF	50	FN 63 / FNX 63
17	15	11	21	MNX 25	MN 2	14 - 23	HF	63	FN 63 / FNX 63
18	17.5	13	24	MNX 25	MN 2	20 - 33	HF	63	FN 63 / FNX 63
19	20	15	29	MNX 40	MN 2	20 - 33	HN, 000*	63	FN 100 / FNX 100*
20	25	18.5	35	MNX 40	MN 2	24 - 40	HN, 000*	80	FN 100 / FNX 100*
21	30	22	40	MNX 45	MN 5	30 - 50	HN, 000*	80	FN 100 / FNX 100*
22	40	30	54	MNX 70	MN 5	45 - 75	HN, 000*	100	FN 100 / FNX 100*
23	50	37	68	MNX 80	MN 5	45 - 75	HN, 000	125	FN 125 / FNX 125
24	60	45	81	MNX 95	MN 5	66 - 110	HN, 000	125	FN 125 / FNX 125
25	75	55	94	MNX 95	MN 5	66 - 110	HN, 00#	160	FN 160 / FNX 160#
26	100	75	130	MNX 140	MN 12	90 - 150	HN, 0	200	FN 200 / FNX 200
27	110	80	139	MNX 140	MN 12	90 - 150	HN, 0	200	FN 200 / FNX 200
28	120	90	157	MNX 185	MN 12	135 - 225	HN, 1	250	FN 250 / FNX 250
29	150	110	189	MNX 225	MN 12	135 - 225	HN, 1	250	FN 250 / FNX 250
30	170	125	207	MNX 265	MN 12	135 - 225	HN, 1	315	FN 315 / FNX 315
31	180	132	226	MNX 265	MN 12	180 - 300	HN, 1	315	FN 315 / FNX 315
32	200	150	248	MNX 265	MN 12	180 - 300	HN, 2	400	FN 400 / FNX 400
33	215	160	270	MNX 325	MN 12	180 - 300	HN, 2	400	FN 400 / FNX 400
34	240	180	298	MNX 325	MN 12	180 - 300	HN, 2	400	FN 400 / FNX 400
35	270	200	336	MNX 400	MN 12	270 - 450	HN, 3	500	FN 630 / FNX 630
36	300	225	360	MNX 400	MN 12	270 - 450	HN, 3	500	FN 630 / FNX 630
37	335	250	420	MNX 550	MN 12	270 - 450	HN, 3	500	FN 630 / FNX 630
38	370	275	440	MNX 550	MN 12	270 - 450	HN, 3	630	FN 630 / FNX 630
39	425	315	529	MNX 550	MN 12L	340 - 570	HN, 3	630	FN 630 / FNX 630
40	452	335	550	MNX 650	MN 12L	340 - 570	HN, 3	800	FN 800 / FNX 800

Fuse Protected DOL Starter Feeders - IE1 & IE2 Motors

TYPE '2' Co-ordination, Iq=50 kA at 415V, 3Ø, 50 Hz as per IS/IEC 60947-4-1 standard

SCPD Type	Contactor Type	Relay Type
FN/FNX SDF	MNX	RTX
		

Sr. No.	Motor Ratings at 3Ø, 415V, 50 Hz			Contactor Type	Overload Relay		Nominal Backup Fuse		S - D - F
	hp	kW	In (A)		Type	Range (A)	Type	Rating (A)	
1	0.16	0.12	0.51	MNX 9	RTX 1	0.31 - 0.55	HF	2	FN 32 / FNX 32
2	0.25	0.18	0.6	MNX 9	RTX 1	0.55 - 0.85	HF	2	FN 32 / FNX 32
3	0.33	0.25	0.8	MNX 9	RTX 1	0.55 - 0.85	HF	2	FN 32 / FNX 32
4	0.5	0.37	1.2	MNX 9	RTX 1	1.2 - 2	HF	4	FN 32 / FNX 32
5	0.75	0.55	1.5	MNX 9	RTX 1	1.2 - 2	HF	4	FN 32 / FNX 32
6	1	0.75	2	MNX 9	RTX 1	1.9 - 2.8	HF	6	FN 32 / FNX 32
7	1.5	1.1	2.7	MNX 9	RTX 1	2.4 - 3.6	HF	6	FN 32 / FNX 32
8	1.75	1.3	3	MNX 9	RTX 1	2.4 - 3.6	HF	8	FN 32 / FNX 32
9	2	1.5	3.5	MNX 9	RTX 1	3.5 - 5.2	HF	8	FN 32 / FNX 32
10	3	2.2	4.92	MNX 9	RTX 1	3.5 - 5.2	HF	10	FN 32 / FNX 32
11	4	3	6	MNX 9	RTX 1	4.6 - 6.7	HF	10	FN 32 / FNX 32
12	5	3.7	7.5	MNX 9	RTX 1	6.7 - 9.7	HF	20	FN 32 / FNX 32
13	5.5	4	8.5	MNX 9	RTX 1	6.7 - 9.7	HF	20	FN 32 / FNX 32
14	7.5	5.5	11	MNX 12	RTX 1	8.5 - 12.5	HF	25	FN 32 / FNX 32
15	10	7.5	14.5	MNX 18	RTX 1	12.5 - 18.5	HF	32	FN 32 / FNX 32
16	12.5	9.3	17.3	MNX 25	RTX 1	12.5 - 18.5	HF	50	FN 63 / FNX 63
17	15	11	21	MNX 25	RTX 1	17 - 25.5	HF	50	FN 63 / FNX 63
18	17.5	13	24	MNX 25	RTX 1	17 - 25.5	HF	50	FN 63 / FNX 63
19	20	15	29	MNX 32	RTX 1	25 - 37	HF	63	FN 63 / FNX 63
20	25	18.5	35	MNX 40	RTX 1	25 - 37	HN, 000*	63	FN 100 / FNX 100 *
21	30	22	40	MNX 45	RTX 1	31 - 41	HN, 000*	63	FN 100 / FNX 100 *

Fuse Protected DOL Starter Feeders - IE1 & IE2 Motors

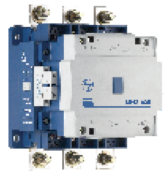
TYPE '2' Co-ordination, Iq=50 kA at 415V, 3Ø, 50 Hz as per IS/IEC 60947-4-1 standard

SCPD Type	Contactor Type	Relay Type
FN/FNX SDF	MO	RTO
		

Sr. No.	Motor Ratings at 3Ø, 415V, 50 Hz			Contactor Type	Overload Relay		Nominal Backup Fuse		S - D - F
	hp	kW	In (A)		Type	Range (A)	Type	Rating (A)	
1	0.16	0.12	0.51	MO 9	RTO 1	0.31 - 0.55	HF	2	FN 32 / FNX 32
2	0.25	0.18	0.6	MO 9	RTO 1	0.55 - 0.85	HF	2	FN 32 / FNX 32
3	0.33	0.25	0.8	MO 9	RTO 1	0.55 - 0.85	HF	2	FN 32 / FNX 32
4	0.5	0.37	1.2	MO 9	RTO 1	1.2 - 2	HF	4	FN 32 / FNX 32
5	0.75	0.55	1.5	MO 9	RTO 1	1.2 - 2	HF	4	FN 32 / FNX 32
6	1	0.75	2	MO 9	RTO 1	1.9 - 2.8	HF	6	FN 32 / FNX 32
7	1.5	1.1	2.7	MO 9	RTO 1	2.4 - 3.6	HF	6	FN 32 / FNX 32
8	1.75	1.3	3	MO 9	RTO 1	2.4 - 3.6	HF	8	FN 32 / FNX 32
9	2	1.5	3.5	MO 9	RTO 1	3.5 - 5.2	HF	8	FN 32 / FNX 32
10	3	2.2	4.92	MO 9	RTO 1	3.5 - 5.2	HF	10	FN 32 / FNX 32
11	4	3	6	MO 9	RTO 1	4.6 - 6.7	HF	10	FN 32 / FNX 32
12	5	3.7	7.5	MO 9	RTO 1	6.7 - 9.7	HF	20	FN 32 / FNX 32
13	5.5	4	8.5	MO 9	RTO 1	6.7 - 9.7	HF	20	FN 32 / FNX 32
14	7.5	5.5	11	MO 12	RTO 1	8.5 - 12.5	HF	25	FN 32 / FNX 32
15	10	7.5	14.5	MO 18	RTO 1	12.5 - 18.5	HF	32	FN 32 / FNX 32
16	12.5	9.3	17.3	MO 25	RTO 1	12.5 - 18.5	HF	50	FN 63 / FNX 63
17	15	11	21	MO 25	RTO 1	17 - 25.5	HF	50	FN 63 / FNX 63
18	17.5	13	24	MO 25	RTO 1	17 - 25.5	HF	50	FN 63 / FNX 63
19	20	15	29	MO 32	RTO 1	25 - 37	HF	63	FN 63 / FNX 63
20	25	18.5	35	MO 40	RTO 1	25 - 37	HN, 000*	63	FN 100 / FNX 100 *
21	30	22	40	MO 40	RTO 1	35 - 45	HN, 000*	63	FN 100 / FNX 100 *

Fuse Protected Star Delta Starter Feeders - IE1 & IE2 Motors

TYPE '2' Co-ordination, Iq=50 kA at 415V, 3Ø, 50 Hz as per IS/IEC 60947-4-1 standard

SCPD Type	Contactor Type	Relay Type
FN/FNX SDF	MNX	MN
		

Sr. No.	Motor Ratings at 3Ø, 415V, 50 Hz				Contactor Type			Overload Relay		Nominal Backup Fuse		S - D - F
	hp	kW	Current, In (A)									
			Line	Phase	Star	Line	Delta	Type	Range (A)	Type	Rating (A)	
1	1	0.75	2	1.2	MNX 9	MNX 9	MNX 9	MN 2	0.9 - 1.5	HF	4	FN 32 / FNX 32
2	1.5	1.1	2.7	1.6	MNX 9	MNX 9	MNX 9	MN 2	1.4 - 2.3	HF	4	FN 32 / FNX 32
3	1.75	1.3	3	1.7	MNX 9	MNX 9	MNX 9	MN 2	1.4 - 2.3	HF	4	FN 32 / FNX 32
4	2	1.5	3.5	2.0	MNX 9	MNX 9	MNX 9	MN 2	1.4 - 2.3	HF	6	FN 32 / FNX 32
5	3	2.2	4.92	2.8	MNX 9	MNX 9	MNX 9	MN 2	2 - 3.3	HF	8	FN 32 / FNX 32
6	4	3	6	3.5	MNX 9	MNX 9	MNX 9	MN 2	3 - 5	HF	8	FN 32 / FNX 32
7	5	3.7	7.5	4.3	MNX 9	MNX 9	MNX 9	MN 2	3 - 5	HF	10	FN 32 / FNX 32
8	5.5	4	8.5	4.9	MNX 9	MNX 9	MNX 9	MN 2	3 - 5	HF	16	FN 32 / FNX 32
9	7.5	5.5	11	6.4	MNX 9	MNX 9	MNX 9	MN 2	4.5 - 7.5	HF	16	FN 32 / FNX 32
10	10	7.5	14.5	8.4	MNX 9	MNX 9	MNX 9	MN 2	6 - 10	HF	20	FN 32 / FNX 32
11	12.5	9.3	17.3	10.0	MNX 9	MNX 12	MNX 12	MN 2	9 - 15	HF	32	FN 32 / FNX 32
12	15	11	21	12.0	MNX 9	MNX 12	MNX 12	MN 2	9 - 15	HF	32	FN 32 / FNX 32
13	17.5	13	24	13.9	MNX 12	MNX 18	MNX 18	MN 2	9 - 15	HF	32	FN 32 / FNX 32
14	20	15	29	16.7	MNX 12	MNX 22	MNX 22	MN 2	14 - 23	HF	40	FN 63 / FNX 63
15	25	18.5	35	20.2	MNX 18	MNX 25	MNX 25	MN 2	14 - 23	HF	50	FN 63 / FNX 63
16	30	22	40	23.1	MNX 18	MNX 25	MNX 25	MN 2	20 - 33	HF	63	FN 63 / FNX 63
17	40	30	54	31.2	MNX 32	MNX 32	MNX 32	MN 2	20 - 33	HN, 000*	63	FN 100 / FNX 100*
18	50	37	68	39.3	MNX 32	MNX 45	MNX 45	MN 5	30 - 50	HN, 000*	80	FN 100 / FNX 100*
19	60	45	81	46.8	MNX 45	MNX 70	MNX 70	MN 5	30 - 50	HN, 000*	100	FN 100 / FNX 100*
20	75	55	94	54.3	MNX 45	MNX 70	MNX 70	MN 5	45 - 75	HN, 000*	100	FN 100 / FNX 100*
21	100	75	130	75.1	MNX 80	MNX 95	MNX 95	MN 5	66 - 110	HN, 00#	160	FN 160 / FNX 160#
22	110	80	139	80.3	MNX 80	MNX 95	MNX 95	MN 5	66 - 110	HN, 00#	160	FN 160 / FNX 160#
23	120	90	157	90.6	MNX 80	MNX 95	MNX 95	MN 5	66 - 110	HN, 00#	160	FN 160 / FNX 160#
24	150	110	189	109	MNX 95	MNX 110	MNX 110	MN 5	66 - 110	HN, 0	200	FN 200 / FNX 200
25	170	125	207	120	MNX 95	MNX 140	MNX 140	MN 12	90 - 150	HN, 1	250	FN 250 / FNX 250
26	180	132	226	130	MNX 110	MNX 140	MNX 140	MN 12	90 - 150	HN, 1	250	FN 250 / FNX 250
27	200	150	248	143	MNX 110	MNX 185	MNX 185	MN 12	135 - 225	HN, 1	250	FN 250 / FNX 250
28	215	160	270	156	MNX 140	MNX 225	MNX 225	MN 12	135 - 225	HN, 1	315	FN 315 / FNX 315
29	240	180	298	172	MNX 140	MNX 225	MNX 225	MN 12	135 - 225	HN, 1	315	FN 315 / FNX 315
30	270	200	336	194	MNX 265	MNX 265	MNX 265	MN 12	135 - 225	HN, 2	400	FN 400 / FNX 400
31	300	225	360	208	MNX 265	MNX 265	MNX 265	MN 12	135 - 225	HN, 2	400	FN 400 / FNX 400
32	335	250	420	242	MNX 265	MNX 325	MNX 325	MN 12	180 - 300	HN, 3	500	FN 630 / FNX 630
33	370	275	440	254	MNX 265	MNX 325	MNX 325	MN 12	180 - 300	HN, 3	500	FN 630 / FNX 630
34	425	315	529	305	MNX 325	MNX 550	MNX 550	MN 12	270 - 450	HN, 3	630	FN 630 / FNX 630
35	452	335	550	318	MNX 400	MNX 550	MNX 550	MN 12	270 - 450	HN, 3	630	FN 630 / FNX 630
36	475	355	589	340	MNX 400	MNX 550	MNX 550	MN 12	270 - 450	HN, 3	630	FN 630 / FNX 630
37	502	375	615	355	MNX 400	MNX 550	MNX 550	MN 12	270 - 450	HN, 3	630	FN 630 / FNX 630

Fuse Protected Star Delta Starter Feeders - IE1 & IE2 Motors

TYPE '2' Co-ordination, Iq=50 kA at 415V, 3Ø, 50 Hz as per IS/IEC 60947-4-1 standard

SCPD Type	Contactor Type	Relay Type
FN/FNX SDF	MNX	RTX
		

Sr. No.	Motor Ratings at 3Ø, 415V, 50 Hz				Contactor Type			Overload Relay		Nominal Backup Fuse		S - D - F
	hp	kW	Current, In (A)									
			Line	Phase	Star	Line	Delta	Type	Range (A)	Type	Rating (A)	
1	1	0.75	2.0	1.2	MNX 9	MNX 9	MNX 9	RTX 1	1.2 - 2.0	HF	4	FN 32 / FNX 32
2	1.5	1.1	2.7	1.6	MNX 9	MNX 9	MNX 9	RTX 1	1.2 - 2.0	HF	4	FN 32 / FNX 32
3	2	1.5	3.5	2.0	MNX 9	MNX 9	MNX 9	RTX 1	1.9 - 2.8	HF	6	FN 32 / FNX 32
4	3	2.2	4.92	2.8	MNX 9	MNX 9	MNX 9	RTX 1	2.4 - 3.6	HF	8	FN 32 / FNX 32
5	4	3	6	3.5	MNX 9	MNX 9	MNX 9	RTX 1	3.5 - 5.2	HF	8	FN 32 / FNX 32
6	5	3.7	7.5	4.3	MNX 9	MNX 9	MNX 9	RTX 1	3.5 - 5.2	HF	10	FN 32 / FNX 32
7	5.5	4	8.5	4.9	MNX 9	MNX 9	MNX 9	RTX 1	4.6 - 6.7	HF	16	FN 32 / FNX 32
8	7.5	5.5	11	6.4	MNX 9	MNX 9	MNX 9	RTX 1	4.6 - 6.7	HF	16	FN 32 / FNX 32
9	10	7.5	14.5	8.4	MNX 9	MNX 9	MNX 9	RTX 1	6.7 - 9.7	HF	20	FN 32 / FNX 32
10	12.5	9.3	17.3	10.0	MNX 9	MNX 12	MNX 12	RTX 1	8.5 - 12.5	HF	32	FN 32 / FNX 32
11	15	11	21	12.0	MNX 9	MNX 12	MNX 12	RTX 1	8.5 - 12.5	HF	32	FN 32 / FNX 32
12	17.5	13	24	13.9	MNX 12	MNX 18	MNX 18	RTX 1	12.5 - 18.5	HF	32	FN 32 / FNX 32
13	20	15	29	16.7	MNX 12	MNX 22	MNX 22	RTX 1	12.5 - 18.5	HF	40	FN 63 / FNX 63
14	25	18.5	35	20.2	MNX 18	MNX 25	MNX 25	RTX 1	17 - 25.5	HF	50	FN 63 / FNX 63
15	30	22	40	23.1	MNX 18	MNX 25	MNX 25	RTX 1	17 - 25.5	HF	63	FN 63 / FNX 63
16	40	30	54	31.2	MNX 32	MNX 32	MNX 32	RTX 1	25 - 37	HN, 000 *	63	FN 100 / FNX 100 *
17	50	37	68	39.3	MNX 32	MNX 45	MNX 45	RTX 1	31 - 41	HN, 000 *	80	FN 100 / FNX 100 *

Fuse Protected Star Delta Starter Feeders - IE1 & IE2 Motors

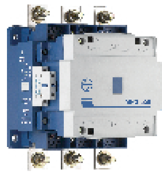
TYPE '2' Co-ordination, Iq=50 kA at 415V, 3Ø, 50 Hz as per IS/IEC 60947-4-1 standard

SCPD Type	Contactor Type	Relay Type
FN/FNX SDF	MO	RTO
		

Sr. No.	Motor Ratings at 3Ø, 415V, 50 Hz				Contactor Type			Overload Relay		Nominal Backup Fuse		S - D - F
	hp	kW	Current, In (A)									
			Line	Phase	Star	Line	Delta	Type	Range (A)	Type	Rating (A)	
1	1	0.75	2.0	1.2	MO 9	MO 9	MO 9	RTO 1	1.2 - 2.0	HF	4	FN 32 / FNX 32
2	1.5	1.1	2.7	1.6	MO 9	MO 9	MO 9	RTO 1	1.2 - 2.0	HF	4	FN 32 / FNX 32
3	2	1.5	3.5	2.0	MO 9	MO 9	MO 9	RTO 1	1.9 - 2.8	HF	6	FN 32 / FNX 32
4	3	2.2	4.92	2.8	MO 9	MO 9	MO 9	RTO 1	2.4 - 3.6	HF	8	FN 32 / FNX 32
5	4	3	6	3.5	MO 9	MO 9	MO 9	RTO 1	3.5 - 5.2	HF	8	FN 32 / FNX 32
6	5	3.7	7.5	4.3	MO 9	MO 9	MO 9	RTO 1	3.5 - 5.2	HF	10	FN 32 / FNX 32
7	5.5	4	8.5	4.9	MO 9	MO 9	MO 9	RTO 1	4.6 - 6.7	HF	16	FN 32 / FNX 32
8	7.5	5.5	11	6.4	MO 9	MO 9	MO 9	RTO 1	4.6 - 6.7	HF	16	FN 32 / FNX 32
9	10	7.5	14.5	8.4	MO 9	MO 9	MO 9	RTO 1	6.7 - 9.7	HF	20	FN 32 / FNX 32
10	12.5	9.3	17.3	10.0	MO 9	MO 12	MO 12	RTO 1	8.5 - 12.5	HF	32	FN 32 / FNX 32
11	15	11	21	12.0	MO 9	MO 12	MO 12	RTO 1	8.5 - 12.5	HF	32	FN 32 / FNX 32
12	17.5	13	24	13.9	MO 12	MO 18	MO 18	RTO 1	12.5 - 18.5	HF	32	FN 32 / FNX 32
13	20	15	29	16.7	MO 12	MO 18	MO 18	RTO 1	12.5 - 18.5	HF	40	FN 63 / FNX 63
14	25	18.5	35	20.2	MO 18	MO 25	MO 25	RTO 1	17 - 25.5	HF	50	FN 63 / FNX 63
15	30	22	40	23.1	MO 25	MO 25	MO 25	RTO 1	17 - 25.5	HF	63	FN 63 / FNX 63
16	40	30	54	31.2	MO 32	MO 32	MO 32	RTO 1	25 - 37	HN, 000 *	63	FN 100 / FNX 100 *
17	50	37	68	39.3	MO 32	MO 40	MO 40	RTO 1	35 - 45	HN, 000 *	80	FN 100 / FNX 100 *

Fuseless Protection for DOL Starter Feeders - IE1 Motors

TYPE '2' Co-ordination, Iq=50 kA at 415V, 3Ø, 50 Hz as per IS/IEC 60947-4-1 standard

SCPD Type	Contactor Type	Relay Type
DM MCCB	MNX	MN
		

Sr. No.	Motor Ratings at 3Ø, 415V, 50 Hz			Contactor Type	Overload Relay		MCCB	
	hp	kW	In (A)		Type	Range (A)	Type	Rating (A)
1	0.16	0.12	0.51	MNX 9	MN 2	0.45 - 0.75	DM 16	0.63
2	0.25	0.18	0.6	MNX 9	MN 2	0.6 - 1	DM 16	1
3	0.33	0.25	0.8	MNX 9	MN 2	0.6 - 1	DM 16	1
4	0.5	0.37	1.2	MNX 9	MN 2	0.9 - 1.5	DM 16	1.6
5	0.75	0.55	1.5	MNX 9	MN 2	1.4 - 2.3	DM 16	1.6
6	1	0.75	2	MNX 9	MN 2	1.4 - 2.3	DM 16	2.5
7	1.5	1.1	2.7	MNX 9	MN 2	2.0 - 3.3	DM 16	2.5
8	1.75	1.3	3	MNX 9	MN 2	2.0 - 3.3	DM 16	4
9	2	1.5	3.5	MNX 9	MN 2	3.0 - 5.0	DM 16	4
10	3	2.2	4.92	MNX 9	MN 2	4.5 - 7.5	DM 16	6.3
11	4	3	6	MNX 9	MN 2	4.5 - 7.5	DM 16	7.5
12	5	3.7	7.5	MNX 9	MN 2	6 - 10	DM 16	10
13	5.5	4	8.5	MNX 9	MN 2	6 - 10	DM 16	10
14	7.5	5.5	11	MNX 32	MN 5	9 - 15	DM 16	12
15	10	7.5	14.5	MNX 80	MN 5	14 - 23	DM 16	16
16	12.5	9.3	17.3	MNX 80	MN 5	14 - 23	DM 100	25
17	15	11	21	MNX 80	MN 5	20 - 33	DM 100	25
18	17.5	13	24	MNX 80	MN 5	20 - 33	DM 100	30
19	20	15	29	MNX 80	MN 5	20 - 33	DM 100	35
20	25	18.5	35	MNX 80	MN 5	30 - 50	DM 100	50
21	30	22	40	MNX 80	MN 5	30 - 50	DM 100	50
22	40	30	54	MNX 80	MN 5	45 - 75	DM 100	70
23	50	37	68	MNX 80	MN 5	45 - 75	DM 100	80
24	60	45	81	MNX 95	MN 5	66 - 110	DM 160	100
25	75	55	94	MNX 110	MN 5	66 - 110	DM 160	120
26	100	75	130	MNX 140	MN 12	90 - 150	DM 160	160
27	110	80	139	MNX 185	MN 12	90 - 150	DM 250	200
28	120	90	157	MNX 225	MN 12	135 - 225	DM 250	200
29	150	110	189	MNX 265	MN 12	135 - 225	DM 250	250
30	170	125	207	MNX 265	MN 12	135 - 225	DM 250	250
31	180	132	226	MNX 265	MN 12	180 - 300	DM 400	275
32	200	150	248	MNX 325	MN 12	180 - 300	DM 400	325
33	215	160	270	MNX 325	MN 12	180 - 300	DM 400	325
34	240	180	298	MNX 325	MN 12	270 - 450	DM 400	400
35	270	200	336	MNX 400	MN 12	270 - 450	DM 400	400

Fuseless Protection for DOL Starter Feeders - IE1 Motors

TYPE '2' Co-ordination, Iq=50 kA at 415V, 3Ø, 50 Hz as per IS/IEC 60947-4-1 standard

SCPD Type	Contactor Type	Relay Type
DM MCCB	MNX	RTX
		

Sr. No.	Motor Ratings at 3Ø, 415V, 50 Hz			Contactor Type	Overload Relay		MCCB	
	hp	kW	In (A)		Type	Range (A)	Type	Rating (A)
1	0.16	0.12	0.51	MNX 9	RTX 1	0.31 - 0.55	DM 16	0.63
2	0.25	0.18	0.6	MNX 9	RTX 1	0.55 - 0.85	DM 16	1
3	0.33	0.25	0.8	MNX 9	RTX 1	0.78 - 1.2	DM 16	1
4	0.5	0.37	1.2	MNX 9	RTX 1	1.2 - 2	DM 16	1.6
5	0.75	0.55	1.5	MNX 9	RTX 1	1.2 - 2	DM 16	1.6
6	1	0.75	2	MNX 9	RTX 1	1.9 - 2.8	DM 16	2.5
7	1.5	1.1	2.7	MNX 9	RTX 1	2.4 - 3.6	DM 16	4
8	1.75	1.3	3	MNX 9	RTX 1	2.4 - 3.6	DM 16	4
9	2	1.5	3.5	MNX 9	RTX 1	3.5 - 5.2	DM 16	4
10	3	2.2	4.92	MNX 9	RTX 1	3.5 - 5.2	DM 16	6.3
11	4	3	6	MNX 9	RTX 1	4.6 - 6.7	DM 16	7.5
12	5	3.7	7.5	MNX 9	RTX 1	6.7 - 9.7	DM 16	10

Fuseless Protection for DOL Starter Feeders - IE1 Motors

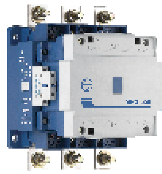
TYPE '2' Co-ordination, Iq=50 kA at 415V, 3Ø, 50 Hz as per IS/IEC 60947-4-1 standard

SCPD Type	Contactor Type	Relay Type
DM MCCB	MO	RTO
		

Sr. No.	Motor Ratings at 3Ø, 415V, 50 Hz			Contactor Type	Overload Relay		MCCB	
	hp	kW	In (A)		Type	Range (A)	Type	Rating (A)
1	0.16	0.12	0.51	MO 9	RTO 1	0.31 - 0.55	DM 16	0.63
2	0.25	0.18	0.6	MO 9	RTO 1	0.55 - 0.85	DM 16	1
3	0.33	0.25	0.8	MO 9	RTO 1	0.78 - 1.2	DM 16	1
4	0.5	0.37	1.2	MO 9	RTO 1	1.2 - 2.0	DM 16	1.6
5	0.75	0.55	1.5	MO 9	RTO 1	1.2 - 2.0	DM 16	1.6
6	1	0.75	2	MO 9	RTO 1	1.9 - 2.8	DM 16	2.5
7	1.5	1.1	2.7	MO 9	RTO 1	2.4 - 3.6	DM 16	2.5
8	1.75	1.3	3	MO 9	RTO 1	2.4 - 3.6	DM 16	4
9	2	1.5	3.5	MO 9	RTO 1	3.5 - 5.2	DM 16	4
10	3	2.2	4.92	MO 9	RTO 1	4.6 - 6.7	DM 16	5
11	4	3	6	MO 9	RTO 1	4.6 - 6.7	DM 16	7.5
12	5	3.7	7.5	MO 9	RTO 1	6.7 - 9.7	DM 16	7.5

Fuseless Protection for DOL Starter Feeders - IE1 Motors

TYPE '2' Co-ordination, Iq=50 kA at 415V, 3Ø, 50 Hz as per IS/IEC 60947-4-1 standard

SCPD Type	Contactor Type	Relay Type
DN MCCB	MNX	MN
		

Sr. No.	Motor Ratings at 3Ø, 415V, 50 Hz			Contactor Type	Overload Relay		MCCB	
	hp	kW	In (A)		Type	Range (A)	Type	Rating (A)
1	12.5	9.3	17.3	MNX 45	MN 5	14 - 23	DN0 - 100M	32
2	15	11	21	MNX 45	MN 5	20 - 33	DN0 - 100M	40
3	17.5	13	24	MNX 45	MN 5	20 - 33	DN0 - 100M	40
4	20	15	29	MNX 70	MN 5	20 - 33	DN0 - 100M	50
5	25	18.5	35	MNX 80	MN 5	30 - 50	DN0 - 100M	63
6	30	22	40	MNX 80	MN 5	30 - 50	DN0 - 100M	63
7	40	30	54	MNX 95	MN 5	45 - 75	DN0 - 100M	100
8	50	37	68	MNX 95	MN 12	42 - 69	DN 250M	100
9	60	45	81	MNX 95	MN 12	60 - 100	DN 250M	125
10	75	55	94	MNX 110	MN 12	60 - 100	DN 250M	160
11	100	75	130	MNX 185	MN 12	90 - 150	DN 250M	200
12	110	80	139	MNX 185	MN 12	90 - 150	DN 250M	200
13	120	90	157	MNX 225	MN 12	135 - 225	DN 250M	250
14	150	110	189	MNX 265	MN 12	135 - 225	DN 400M	320
15	170	125	207	MNX 265	MN 12	135 - 225	DN 400M	320
16	180	132	226	MNX 265	MN 12	180 - 300	DN 400M	320
17	200	150	248	MNX 325	MN 12	180 - 300	DN 400M	400
18	215	160	270	MNX 325	MN 12	180 - 300	DN 400M	400
19	240	180	298	MNX 550	MN 12	270 - 450	DN 630M	500
20	270	200	336	MNX 550	MN 12	270 - 450	DN 630M	500

Fuseless Protection for DOL Starter Feeders - IE1 Motors

TYPE '2' Co-ordination, Iq=50 kA at 415V, 3Ø, 50 Hz as per IS/IEC 60947-4-1 standard

SCPD Type	Contactor Type
MOG MPCB	MNX
	

Sr. No.	Motor Ratings at 3Ø, 415V, 50 Hz			Contactor Type	MPCB	
	hp	kW	In (A)		Type	Rating (A)
1	0.16	0.12	0.51	MNX 9	MOG-S1 / MOG-H1	0.4 - 0.63
2	0.25	0.18	0.6	MNX 9	MOG-S1 / MOG-H1	0.4 - 0.63
3	0.33	0.25	0.8	MNX 9	MOG-S1 / MOG-H1	0.63 - 1
4	0.5	0.37	1.2	MNX 9	MOG-S1 / MOG-H1	1 - 1.6
5	0.75	0.55	1.5	MNX 9	MOG-S1 / MOG-H1	1 - 1.6
6	1	0.75	2	MNX 9	MOG-S1 / MOG-H1	1.6 - 2.5
7	1.5	1.1	2.7	MNX 12	MOG-S1 / MOG-H1	2.5 - 4
8	1.75	1.3	3	MNX 12	MOG-S1 / MOG-H1	2.5 - 4
9	2	1.5	3.5	MNX 12	MOG-S1 / MOG-H1	2.5 - 4
10	3	2.2	4.92	MNX 22	MOG-S1 / MOG-H1	4 - 6.3
11	4	3	6	MNX 22	MOG-S1 / MOG-H1	4 - 6.3
12	5	3.7	7.5	MNX 25	MOG-S1 / MOG-H1	6.3 - 10
13	5.5	4	8.5	MNX 25	MOG-S1 / MOG-H1	6.3 - 10
14	7.5	5.5	11	MNX 25	MOG-S1 / MOG-H1	9 - 13
15	10	7.5	14.5	MNX 25	MOG - H1	11 - 16
16	12.5	9.3	17.3	MNX 32	MOG - H1	14 - 20
17	15	11	21	MNX 40	MOG - H1	19 - 25
18	17.5	13	24	MNX 45	MOG - H1	24 - 32
19	20	15	29	MNX 45	MOG - H1	24 - 32
20	25	18.5	35	MNX 70	MOG - H2	28 - 40
21	30	22	40	MNX 70	MOG - H2	35 - 50
22	40	30	54	MNX 80	MOG - H2	45 - 63

Fuseless Protection for DOL Starter Feeders - IE1 Motors

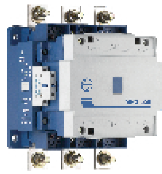
TYPE '2' Co-ordination, Iq=50 kA at 415V, 3Ø, 50 Hz as per IS/IEC 60947-4-1 standard

SCPD Type	Contactor Type
MOG MPCB	MO
	

Sr. No.	Motor Ratings at 3Ø, 415V, 50 Hz			Contactor Type	MPCB	
	hp	kW	In (A)		Type	Rating (A)
1	0.16	0.12	0.51	MO 9	MOG-S1 / MOG-H1	0.4 - 0.63
2	0.25	0.18	0.6	MO 9	MOG-S1 / MOG-H1	0.4 - 0.63
3	0.33	0.25	0.8	MO 9	MOG-S1 / MOG-H1	0.63 - 1
4	0.5	0.37	1.2	MO 9	MOG-S1 / MOG-H1	1 - 1.6
5	0.75	0.55	1.5	MO 9	MOG-S1 / MOG-H1	1 - 1.6
6	1	0.75	2	MO 9	MOG-S1 / MOG-H1	1.6 - 2.5
7	1.5	1.1	2.7	MO 12	MOG-S1 / MOG-H1	2.5 - 4
8	1.75	1.3	3	MO 12	MOG-S1 / MOG-H1	2.5 - 4
9	2	1.5	3.5	MO 12	MOG-S1 / MOG-H1	2.5 - 4
10	3	2.2	4.92	MO 18	MOG-S1 / MOG-H1	4 - 6.3
11	4	3	6	MO 18	MOG-S1 / MOG-H1	4 - 6.3
12	5	3.7	7.5	MO 25	MOG-S1 / MOG-H1	6.3 - 10
13	5.5	4	8.5	MO 25	MOG-S1 / MOG-H1	6.3 - 10
14	7.5	5.5	11	MO 25	MOG-S1 / MOG-H1	9 - 13
15	10	7.5	14.5	MO 25	MOG - H1	11 - 16
16	12.5	9.3	17.3	MO 32	MOG - H1	14 - 20
17	15	11	21	MO 32	MOG - H1	19 - 25
18	17.5	13	24	MO 45	MOG - H1	24 - 32
19	20	15	29	MO 45	MOG - H1	24 - 32
20	25	18.5	35	MO 50	MOG - H2	28 - 40
21	30	22	40	MO 50	MOG - H2	35 - 50
22	40	30	54	MO 80	MOG - H2	45 - 63

Fuseless Protection for Star Delta Starter Feeders - IE1 Motors

TYPE '2' Co-ordination, Iq=50 kA at 415V, 3Ø, 50 Hz as per IS/IEC 60947-4-1 standard

SCPD Type	Contactor Type	Relay Type
DM MCCB	MNX	MN
		

Sr. No.	Motor Ratings at 3Ø, 415V, 50 Hz				Contactor Type			Overload Relay		MCCB	
	hp	kW	Current, In (A)		Star	Line	Delta	Type	Range (A)	Type	Rating (A)
			Line	Phase							
1	12.5	9.3	17.3	10.0	MNX 70	MNX 80	MNX 80	MN 5	9 - 15	DM 100	30
2	15	11	21	12.0	MNX 70	MNX 80	MNX 80	MN 5	9 - 15	DM 100	35
3	17.5	13	24	13.9	MNX 70	MNX 80	MNX 80	MN 5	14 - 23	DM 100	50
4	20	15	29	16.7	MNX 70	MNX 80	MNX 80	MN 5	14 - 23	DM 100	50
5	25	18.5	35	20.2	MNX 70	MNX 80	MNX 80	MN 5	14 - 23	DM 100	60
6	30	22	40	23.1	MNX 70	MNX 80	MNX 80	MN 5	20 - 33	DM 100	70
7	40	30	54	31.2	MNX 80	MNX 95	MNX 95	MN 5	20 - 33	DM 160	100
8	50	37	68	39.3	MNX 80	MNX 95	MNX 95	MN 5	30 - 50	DM 160	120
9	60	45	81	46.8	MNX 80	MNX 95	MNX 95	MN 5	45 - 75	DM160	160
10	75	55	94	54.3	MNX 80	MNX 95	MNX 95	MN 5	45 - 75	DM 160	160
11	100	75	130	75.1	MNX 110	MNX 140	MNX 140	MN 12	60 - 100	DM 250	200
12	110	80	139	80.3	MNX 110	MNX 140	MNX 140	MN 12	60 - 100	DM 250	230
13	120	90	157	90.6	MNX 110	MNX 140	MNX 140	MN 12	60 - 100	DM 250	250
14	150	110	189	109	MNX 185	MNX 225	MNX 225	MN 12	90 - 150	DM 400	325
15	170	125	207	120	MNX 185	MNX 225	MNX 225	MN 12	90 - 150	DM 400	325
16	180	132	226	130	MNX 185	MNX 225	MNX 225	MN 12	90 - 150	DM 400	350
17	200	150	248	143	MNX 225	MNX 265	MNX 265	MN 12	90 - 150	DM 400	400

Fuseless Protection for Star Delta Starter Feeders - IE1 Motors

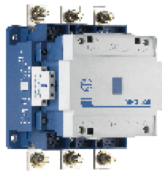
TYPE '2' Co-ordination, Iq=50 kA at 415V, 3Ø, 50 Hz as per IS/IEC 60947-4-1 standard

SCPD Type	Contactor Type	Relay Type
DN MCCB	MNX	MN
		

Sr. No.	Motor Ratings at 3Ø, 415V, 50 Hz				Contactor Type			Overload Relay		MCCB	
	hp	kW	Current, In (A)		Star	Line	Delta	Type	Range (A)	Type	Rating (A)
			Line	Phase							
1	5.5	4	8.5	4.9	MNX 45	MNX 45	MNX 45	MN 2	4.5 - 7.5	DN0 - 100M	32
2	7.5	5.5	11	6.4	MNX 45	MNX 45	MNX 45	MN 2	4.5 - 7.5	DN0 - 100M	32
3	10	7.5	14.5	8.4	MNX 45	MNX 45	MNX 45	MN 2	6 - 10	DN0 - 100M	40
4	12.5	9.3	17.3	10.0	MNX 45	MNX 45	MNX 45	MN 5	9 - 15	DN0 - 100M	40
5	15	11	21	12.0	MNX 45	MNX 45	MNX 45	MN 5	9 - 15	DN0 - 100M	50
6	17.5	13	24	13.9	MNX 45	MNX 45	MNX 45	MN 5	9 - 15	DN0 - 100M	63
7	20	15	29	16.7	MNX 45	MNX 45	MNX 45	MN 5	14 - 23	DN0 - 100M	63
8	25	18.5	35	20.2	MNX 80	MNX 80	MNX 80	MN 5	14 - 23	DN0 - 100M	80
9	30	22	40	23.1	MNX 80	MNX 80	MNX 80	MN 5	20 - 33	DN0 - 100M	100
10	40	30	54	31.2	MNX 95	MNX 95	MNX 95	MN 12	28 - 46.5	DN 250M	100
11	50	37	68	39.3	MNX 95	MNX 95	MNX 95	MN 12	28 - 46.5	DN 250M	125
12	60	45	81	46.8	MNX 95	MNX 95	MNX 95	MN 12	42 - 69	DN 250M	160
13	75	55	94	54.3	MNX 95	MNX 110	MNX 110	MN 12	42 - 69	DN 250M	200
14	100	75	130	75.1	MNX 95	MNX 140	MNX 140	MN 12	60 - 100	DN 250M	250
15	110	80	139	80.3	MNX 225	MNX 265	MNX 265	MN 12	60 - 100	DN 400M	320
16	120	90	157	90.6	MNX 225	MNX 265	MNX 265	MN 12	90 - 150	DN 400M	320
17	150	110	189	109	MNX 225	MNX 265	MNX 265	MN 12	90 - 150	DN 400M	400
18	170	125	207	120	MNX 225	MNX 265	MNX 265	MN 12	90 - 150	DN 400M	400
19	180	132	226	130	MNX 400	MNX 550	MNX 550	MN 12	90 - 150	DN 630M	500
20	200	150	248	143	MNX 400	MNX 550	MNX 550	MN 12	135 - 225	DN 630M	500
21	215	160	270	156	MNX 400	MNX 550	MNX 550	MN 12	135 - 225	DN 630M	630
22	240	180	298	172	MNX 400	MNX 550	MNX 550	MN 12	135 - 225	DN 630M	630

Fuseless Protection for Star Delta Starter Feeders - IE1 Motors

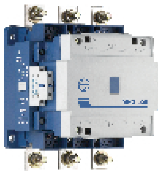
TYPE '2' Co-ordination, Iq=50 kA at 415V, 3Ø, 50 Hz as per IS/IEC 60947-4-1 standard

SCPD Type	Contactor Type	Relay Type
MOG MPCB	MNX	MN
		

Sr. No.	Motor Ratings at 3Ø, 415V, 50 Hz				Contactor Type			Overload Relay		MPCB	
	hp	kW	Current, In (A)		Star	Line	Delta	Type	Range (A)	Type	Rating (A)
			Line	Phase							
1	0.33	0.25	0.9	0.5	MNX 9	MNX 9	MNX 9	MN 2	0.45 - 0.75	MOG - H1M	1.6
2	0.5	0.37	1.2	0.7	MNX 9	MNX 9	MNX 9	MN 2	0.6 - 1	MOG - H1M	2.5
3	0.75	0.55	1.6	0.9	MNX 18	MNX 18	MNX 18	MN 2	0.9 - 1.5	MOG - H1M	4
4	1	0.75	2.1	1.2	MNX 18	MNX 18	MNX 18	MN 2	0.9 - 1.5	MOG - H1M	4
5	1.5	1.1	2.7	1.6	MNX 18	MNX 18	MNX 18	MN 2	1.4 - 2.3	MOG - H1M	6.3
6	1.75	1.3	3	1.7	MNX 18	MNX 18	MNX 18	MN 2	1.4 - 2.3	MOG - H1M	6.3
7	2	1.5	3.5	2.0	MNX 18	MNX 18	MNX 18	MN 2	2.0 - 3.3	MOG - H1M	6.3
8	2.5	1.8	4.8	2.8	MNX 25	MNX 25	MNX 25	MN 2	2.0 - 3.3	MOG - H1M	10
9	3	2.25	5	3.0	MNX 25	MNX 25	MNX 25	MN 2	3.0 - 5.0	MOG - H1M	10
10	4	3	6.4	3.7	MNX 32	MNX 32	MNX 32	MN 2	3.0 - 5.0	MOG - H1M	16
11	5	3.7	7.9	4.6	MNX 32	MNX 32	MNX 32	MN 2	4.5 - 7.5	MOG - H1M	16
12	6	4.5	9	5.2	MNX 32	MNX 32	MNX 32	MN 2	4.5 - 7.5	MOG - H1M	16
13	7.5	5.5	11.2	6.5	MNX 40	MNX 40	MNX 40	MN 2	6 -10	MOG - H1M	25
14	10	7.5	14.8	8.5	MNX 40	MNX 40	MNX 40	MN 2	6 -10	MOG - H1M	25
15	12.5	9.3	19	11.0	MNX 45	MNX 45	MNX 45	MN 2	9 - 15	MOG - H1M	32
16	15	11	22	12.7	MNX 70	MNX 70	MNX 70	MN 5	9 - 15	MOG - H2M	40
17	17.5	13	24	14.0	MNX 70	MNX 70	MNX 70	MN 5	14 - 23	MOG - H1M	40
18	20	15	29	16.7	MNX 80	MNX 80	MNX 80	MN 5	14 - 23	MOG - H2M	50
19	25	18.6	35	20.2	MNX 95	MNX 95	MNX 95	MN 5	20 - 33	MOG - H2M	63

Fuseless Protection for DOL Starter Feeders - IE2 Motors

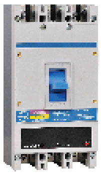
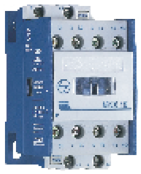
TYPE '2' Co-ordination, Iq=50 kA at 415V, 3Ø, 50 Hz as per IS/IEC 60947-4-1 standard

SCPD Type	Contactor Type	Relay Type
DM MCCB	MNX	MN
		

Sr. No.	Motor Ratings at 3Ø, 415V, 50 Hz			Contactor Type	Overload Relay		MCCB	
	hp	kW	In (A)		Type	Range (A)	Type	Rating (A)
1	0.16	0.12	0.51	MNX 9	MN 2	0.45 - 0.75	DM 16	0.63
2	0.25	0.18	0.6	MNX 9	MN 2	0.6 - 1	DM 16	1
3	0.33	0.25	0.8	MNX 9	MN 2	0.6 - 1	DM 16	1
4	0.5	0.37	1.2	MNX 9	MN 2	0.9 - 1.5	DM 16	1.6
5	0.75	0.55	1.5	MNX 9	MN 2	1.4 - 2.3	DM 16	2.5
6	1	0.75	2	MNX 9	MN 2	2.0 - 3.3	DM 16	2.5
7	1.5	1.1	2.7	MNX 9	MN 2	2.0 - 3.3	DM 16	4
8	1.75	1.3	3	MNX 9	MN 2	3.0 - 5.0	DM 16	4
9	2	1.5	3.5	MNX 9	MN 2	3.0 - 5.0	DM 16	5
10	3	2.2	4.92	MNX 9	MN 2	4.5 - 7.5	DM 16	6.3
11	4	3	6	MNX 9	MN 2	4.5 - 7.5	DM 16	7.5
12	5	3.7	7.5	MNX 9	MN 2	6 - 10	DM 16	10
13	5.5	4	8.5	MNX 32	MN 2	6 - 10	DM 16	12
14	7.5	5.5	11	MNX 80	MN 5	9 - 15	DM 16	16
15	10	7.5	14.5	MNX 80	MN 5	14 - 23	DM 100	25
16	12.5	9.3	17.3	MNX 80	MN 5	14 - 23	DM 100	25
17	15	11	21	MNX 80	MN 5	20 - 33	DM 100	30
18	17.5	13	24	MNX 80	MN 5	20 - 33	DM 100	35
19	20	15	29	MNX 80	MN 5	20 - 33	DM 100	50
20	25	18.5	35	MNX 80	MN 5	30 - 50	DM 100	50
21	30	22	40	MNX 95	MN 5	30 - 50	DM 100	60
22	40	30	54	MNX 95	MN 12	42 - 69	DM 100	80
23	50	37	68	MNX 110	MN 12	60 - 100	DM 160	100
24	60	45	81	MNX 140	MN 12	60 - 100	DM 160	120
25	75	55	94	MNX 185	MN 12	90 - 150	DM 160	160
26	100	75	130	MNX 225	MN 12	135 - 225	DM 250	200
27	110	80	139	MNX 225	MN 12	135 - 225	DM 250	200
28	120	90	157	MNX 265	MN 12	135 - 225	DM 250	230
29	150	110	189	MNX 325	MN 12	180 - 300	DM 400	275
30	170	125	207	MNX 400	MN 12	180 - 300	DM 400	325
31	180	132	226	MNX 400	MN 12	180 - 300	DM 400	325
32	200	150	248	MNX 400	MN 12	180 - 300	DM 400	350
33	215	160	270	MNX 550	MN 12	180 - 300	DM 400	400

Fuseless Protection for DOL Starter Feeders - IE2 Motors

TYPE '2' Co-ordination, Iq=50 kA at 415V, 3Ø, 50 Hz as per IS/IEC 60947-4-1 standard

SCPD Type	Contactor Type	Relay Type
DM MCCB	MNX	RTX
		

Sr. No.	Motor Ratings at 3Ø, 415V, 50 Hz			Contactor Type	Overload Relay		MCCB	
	hp	kW	In (A)		Type	Range (A)	Type	Rating (A)
1	0.16	0.12	0.51	MNX 9	RTX 1	0.31 - 0.55	DM 16	0.63
2	0.25	0.18	0.6	MNX 9	RTX 1	0.55 - 0.85	DM 16	1
3	0.33	0.25	0.8	MNX 9	RTX 1	0.78 - 1.2	DM 16	1
4	0.5	0.37	1.2	MNX 9	RTX 1	1.2 - 2	DM 16	1.6
5	0.75	0.55	1.5	MNX 9	RTX 1	1.2 - 2	DM 16	2.5
6	1	0.75	2	MNX 9	RTX 1	1.9 - 2.8	DM 16	2.5
7	1.5	1.1	2.7	MNX 9	RTX 1	2.4 - 3.6	DM 16	4
8	1.75	1.3	3	MNX 9	RTX 1	2.4 - 3.6	DM 16	4
9	2	1.5	3.5	MNX 9	RTX 1	3.5 - 5.2	DM 16	5
10	3	2.2	4.92	MNX 9	RTX 1	3.5 - 5.2	DM 16	6.3
11	4	3	6	MNX 9	RTX 1	4.6 - 6.7	DM 16	7.5
12	5	3.7	7.5	MNX 32	RTX 1	6.7 - 9.7	DM 16	10

Fuseless Protection for DOL Starter Feeders - IE2 Motors

TYPE '2' Co-ordination, Iq=50 kA at 415V, 3Ø, 50 Hz as per IS/IEC 60947-4-1 standard

SCPD Type	Contactor Type	Relay Type
DM MCCB	MO	RTO
		

Sr. No.	Motor Ratings at 3Ø, 415V, 50 Hz			Contactor Type	Overload Relay		MCCB	
	hp	kW	In (A)		Type	Range (A)	Type	Rating (A)
1	0.16	0.12	0.51	MO 9	RTO 1	0.31 - 0.55	DM 16	0.63
2	0.25	0.18	0.6	MO 9	RTO 1	0.55 - 0.85	DM 16	1
3	0.33	0.25	0.8	MO 9	RTO 1	0.78 - 1.2	DM 16	1
4	0.5	0.37	1.2	MO 9	RTO 1	1.2 - 2	DM 16	1.6
5	0.75	0.55	1.5	MO 9	RTO 1	1.2 - 2	DM 16	2.5
6	1	0.75	2	MO 9	RTO 1	1.9 - 2.8	DM 16	2.5
7	1.5	1.1	2.7	MO 9	RTO 1	2.4 - 3.6	DM 16	4
8	1.75	1.3	3	MO 9	RTO 1	2.4 - 3.6	DM 16	4
9	2	1.5	3.5	MO 9	RTO 1	3.5 - 5.2	DM 16	5
10	3	2.2	4.92	MO 9	RTO 1	3.5 - 5.2	DM 16	6.3
11	4	3	6	MO 9	RTO 1	4.6 - 6.7	DM 16	7.5
12	5	3.7	7.5	MO 32	RTO 1	6.7 - 9.7	DM 16	10

Fuseless Protection for DOL Starter Feeders - IE2 Motors

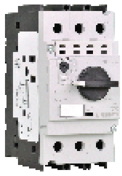
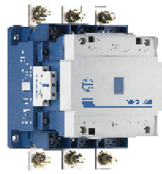
TYPE '2' Co-ordination, Iq=50 kA at 415V, 3Ø, 50 Hz as per IS/IEC 60947-4-1 standard

SCPD Type	Contactor Type	Relay Type
DN MCCB	MNX	MN
		

Sr. No.	Ratings at 3Ø, 415V, 50 Hz			Contactor Type	Overload Relay		MCCB	
	hp	kW	In (A)		Type	Range (A)	Type	Rating (A)
1	12.5	9.3	17.3	MNX 45	MN 5	14 - 23	DN0 - 100M	32
2	15	11	21	MNX 45	MN 5	20 - 33	DN0 - 100M	40
3	17.5	13	24	MNX 70	MN 5	20 - 33	DN0 - 100M	50
4	20	15	29	MNX 70	MN 5	20 - 33	DN0 - 100M	63
5	25	18.5	35	MNX 80	MN 5	30 - 50	DN0 - 100M	63
6	30	22	40	MNX 80	MN 5	30 - 50	DN0 - 100M	80
7	40	30	54	MNX 95	MN 5	45 - 75	DN0 - 100M	100
8	50	37	68	MNX 140	MN 12	60 - 100	DN 250M	125
9	60	45	81	MNX 225	MN 12	60 - 100	DN 250M	160
10	75	55	94	MNX 225	MN 12	60 - 100	DN 250M	160
11	100	75	130	MNX 265	MN 12	90 - 150	DN 250M	250
12	110	80	139	MNX 265	MN 12	90 - 150	DN 250M	250
13	120	90	157	MNX 265	MN 12	135 - 225	DN 250M	250
14	150	110	189	MNX 325	MN 12	180 - 300	DN 400M	320
15	170	125	207	MNX 650	MN 12	180 - 300	DN 400M	400
16	180	132	226	MNX 650	MN 12	180 - 300	DN 400M	400

Fuseless Protection for DOL Starter Feeders - IE2 Motors

TYPE '2' Co-ordination, Iq=50 kA at 415V, 3Ø, 50 Hz as per IS/IEC 60947-4-1 standard

SCPD Type	Contactor Type
MOG MPCB	MNX
	

Sr. No.	Motor Ratings at 3Ø, 415V, 50 Hz			Contactor Type	MPCB	
	hp	kW	In (A)		Type	Rating (A)
1	0.16	0.12	0.51	MNX 9	MOG-S1 / MOG-H1	0.4 - 0.63
2	0.25	0.18	0.6	MNX 9	MOG-S1 / MOG-H1	0.63 - 1
3	0.33	0.25	0.8	MNX 9	MOG-S1 / MOG-H1	0.63 - 1
4	0.5	0.37	1.2	MNX 9	MOG-S1 / MOG-H1	1 - 1.6
5	0.75	0.55	1.5	MNX 9	MOG-S1 / MOG-H1	1 - 1.6
6	1	0.75	2	MNX 9	MOG-S1 / MOG-H1	1.6 - 2.5
7	1.5	1.1	2.7	MNX 12	MOG-S1 / MOG-H1	2.5 - 4
8	1.75	1.3	3	MNX 12	MOG-S1 / MOG-H1	2.5 - 4
9	2	1.5	3.5	MNX 12	MOG-S1 / MOG-H1	2.5 - 4
10	3	2.2	4.92	MNX 22	MOG-S1 / MOG-H1	4 - 6.3
11	4	3	6	MNX 25	MOG-S1 / MOG-H1	6.3 - 10
12	5	3.7	7.5	MNX 25	MOG-S1 / MOG-H1	6.3 - 10
13	5.5	4	8.5	MNX 25	MOG-S1 / MOG-H1	6.3 - 10
14	7.5	5.5	11	MNX 25	MOG - H1	9 - 13
15	10	7.5	14.5	MNX 25	MOG - H1	11 - 16
16	15	11	21	MNX 40	MOG - H1	19 - 25
17	17.5	13	24	MNX 45	MOG - H1	24 - 32
18	20	15	29	MNX 70	MOG - H2	28 - 40
19	25	18.5	35	MNX 70	MOG - H2	35 - 50
20	30	22	40	MNX 70	MOG - H2	35 - 50

Fuseless Protection for DOL Starter Feeders - IE2 Motors

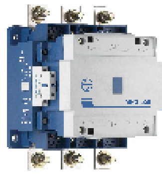
TYPE '2' Co-ordination, Iq=50 kA at 415V, 3Ø, 50 Hz as per IS/IEC 60947-4-1 standard

SCPD Type	Contactor Type
MOG MPCB	MO
	

Sr. No.	Motor Ratings at 3Ø, 415V, 50 Hz			Contactor Type	MPCB	
	hp	kW	In (A)		Type	Rating (A)
1	0.16	0.12	0.51	MO 9	MOG-S1 / MOG-H1	0.4 - 0.63
2	0.25	0.18	0.6	MO 9	MOG-S1 / MOG-H1	0.63 - 1
3	0.33	0.25	0.8	MO 9	MOG-S1 / MOG-H1	0.63 - 1
4	0.5	0.37	1.2	MO 9	MOG-S1 / MOG-H1	1 - 1.6
5	0.75	0.55	1.5	MO 9	MOG-S1 / MOG-H1	1 - 1.6
6	1	0.75	2	MO 9	MOG-S1 / MOG-H1	1.6 - 2.5
7	1.5	1.1	2.7	MO 12	MOG-S1 / MOG-H1	2.5 - 4
8	1.75	1.3	3	MO 12	MOG-S1 / MOG-H1	2.5 - 4
9	2	1.5	3.5	MO 12	MOG-S1 / MOG-H1	2.5 - 4
10	3	2.2	4.92	MO 18	MOG-S1 / MOG-H1	4 - 6.3
11	4	3	6	MO 25	MOG-S1 / MOG-H1	6.3 - 10
12	5	3.7	7.5	MO 25	MOG-S1 / MOG-H1	6.3 - 10
13	5.5	4	8.5	MO 25	MOG-S1 / MOG-H1	6.3 - 10
14	7.5	5.5	11	MO 25	MOG-S1 / MOG-H1	9 - 13
15	10	7.5	14.5	MO 25	MOG - H1	11 - 16
16	15	11	21	MO 32	MOG - H1	19 - 25
17	17.5	13	24	MO 45	MOG - H1	24 - 32
18	20	15	29	MO 50	MOG - H2	28 - 40
19	25	18.5	35	MO 50	MOG - H2	35 - 50
20	30	22	40	MO 60	MOG - H2	35 - 50

Fuseless Protection for Star Delta Starter Feeders - IE2 Motors

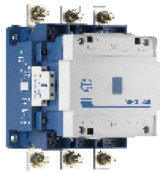
TYPE '2' Co-ordination, Iq=50 kA at 415V, 3Ø, 50 Hz as per IS/IEC 60947-4-1 standard

SCPD Type	Contactor Type	Relay Type
DM MCCB	MNX	MN
		

Sr. No.	Motor Ratings at 3Ø, 415V, 50 Hz				Contactor Type			Overload Relay		MCCB	
	hp	kW	Current, In (A)		Star	Line	Delta	Type	Range (A)	Type	Rating (A)
			Line	Phase							
1	12.5	9.3	17.3	10.0	MNX 70	MNX 80	MNX 80	MN 5	9 - 15	DM 100	30
2	15	11	21	12.0	MNX 70	MNX 80	MNX 80	MN 5	9 - 15	DM 100	50
3	17.5	13	24	13.9	MNX 70	MNX 80	MNX 80	MN 5	9 - 15	DM 100	50
4	20	15	29	16.7	MNX 70	MNX 80	MNX 80	MN 5	14 - 23	DM 100	50
5	25	18.5	35	20.2	MNX 70	MNX 80	MNX 80	MN 5	14 - 23	DM 100	60
6	30	22	40	23.1	MNX 70	MNX 80	MNX 80	MN 5	20 - 33	DM 100	70
7	40	30	54	31.2	MNX 70	MNX 80	MNX 80	MN 5	30 - 50	DM 160	100
8	50	37	68	39.3	MNX 80	MNX 95	MNX 95	MN 5	30 - 50	DM 160	120
9	60	45	81	46.8	MNX 95	MNX 110	MNX 110	MN 5	45 - 75	DM 160	160
10	75	55	94	54.3	MNX 110	MNX 140	MNX 140	MN 5	45 - 75	DM 250	200
11	100	75	130	75.1	MNX 140	MNX 185	MNX 185	MN 12	60 - 100	DM 250	230
12	110	80	139	80.3	MNX 140	MNX 185	MNX 185	MN 12	60 - 100	DM 250	250
13	120	90	157	90.6	MNX 185	MNX 225	MNX 225	MN 12	90 - 150	DM 400	275
14	150	110	189	109	MNX 225	MNX 265	MNX 265	MN 12	90 - 150	DM 400	325
15	170	125	207	120	MNX 265	MNX 325	MNX 325	MN 12	90 - 150	DM 400	400
16	180	132	226	130	MNX 265	MNX 325	MNX 325	MN 12	90 - 150	DM 400	400

Fuseless Protection for Star Delta Starter Feeders - IE2 Motors

TYPE '2' Co-ordination, Iq=50 kA at 415V, 3Ø, 50 Hz as per IS/IEC 60947-4-1 standard

SCPD Type	Contactor Type	Relay Type
DN MCCB	MNX	MN
		

Sr. No.	Motor Ratings at 3Ø, 415V, 50 Hz				Contactor Type			Overload Relay		MCCB	
	hp	kW	Current, In (A)		Star	Line	Delta	Type	Range (A)	Type	Rating (A)
			Line	Phase							
1	5.5	4	8.5	4.9	MNX 45	MNX 45	MNX 45	MN 2	4.5 - 7.5	DN0 - 100M	32
2	7.5	5.5	11	6.4	MNX 45	MNX 45	MNX 45	MN 2	4.5 - 7.5	DN0 - 100M	32
3	10	7.5	14.5	8.4	MNX 45	MNX 45	MNX 45	MN 2	6 - 10	DN0 - 100M	40
4	12.5	9.3	17.3	10.0	MNX 45	MNX 45	MNX 45	MN 5	9 - 15	DN0 - 100M	50
5	15	11	21	12.0	MNX 45	MNX 45	MNX 45	MN 5	9 - 15	DN0 - 100M	63
6	17.5	13	24	13.9	MNX 45	MNX 45	MNX 45	MN 5	9 - 15	DN0 - 100M	63
7	20	15	29	16.7	MNX 45	MNX 45	MNX 45	MN 5	14 - 23	DN0 - 100M	80
8	25	18.5	35	20.2	MNX 80	MNX 80	MNX 80	MN 5	14 - 23	DN0 - 100M	100
9	30	22	40	23.1	MNX 80	MNX 80	MNX 80	MN 5	20 - 33	DN0 - 100M	100
10	40	30	54	31.2	MNX 95	MNX 95	MNX 95	MN 12	28 - 46.5	DN 250M	125
11	50	37	68	39.3	MNX 95	MNX 95	MNX 95	MN 12	28 - 46.5	DN 250M	160
12	60	45	81	46.8	MNX 95	MNX 95	MNX 95	MN 12	42 - 69	DN 250M	200
13	75	55	94	54.3	MNX 95	MNX 110	MNX 110	MN 12	42 - 69	DN 250M	200
14	100	75	130	75.1	MNX 95	MNX 140	MNX 140	MN 12	60 - 100	DN 400M	320
15	110	80	139	80.3	MNX 95	MNX 140	MNX 140	MN 12	60 - 100	DN 400M	320
16	120	90	157	90.6	MNX 225	MNX 265	MNX 265	MN 12	90 - 150	DN 400M	320
17	150	110	189	109	MNX 225	MNX 265	MNX 265	MN 12	90 - 150	DN 400M	400
18	170	125	207	120	MNX 225	MNX 265	MNX 265	MN 12	90 - 150	DN 630M	500
19	180	132	226	130	MNX 225	MNX 265	MNX 265	MN 12	90 - 150	DN 630M	500
20	200	150	248	143	MNX 400	MNX 550	MNX 550	MN 12	135 - 225	DN 630M	500
21	215	160	270	156	MNX 400	MNX 550	MNX 550	MN 12	135 - 225	DN 630M	630
22	240	180	298	172	MNX 400	MNX 550	MNX 550	MN 12	135 - 225	DN 630M	630

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